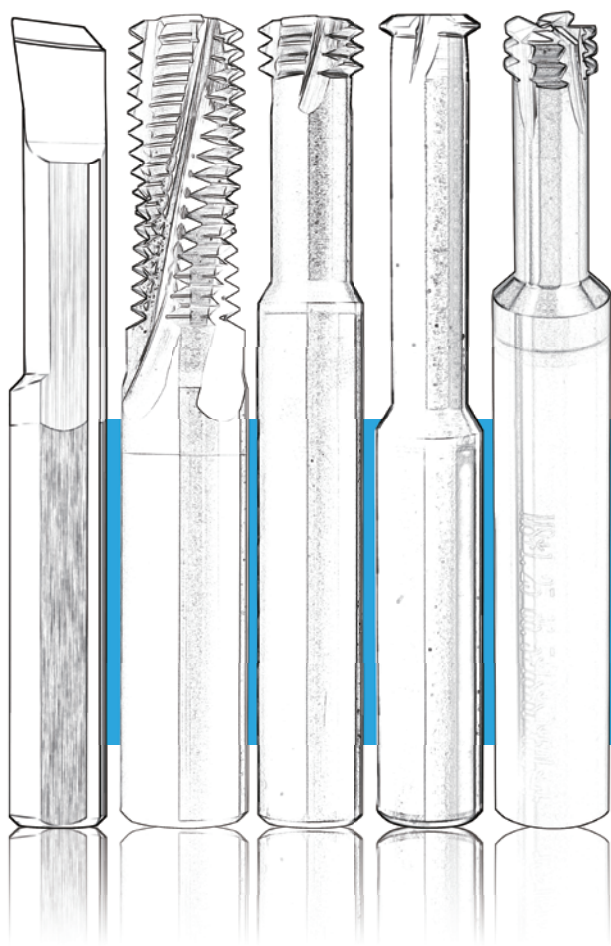


BSKT[®]



Professional production

- Tungsten carbide thread milling cutter series
- Tungsten carbide mini boring tool series

PRODUCT CATALOGUE



Company Profile

• Keep improving • Quality wins • Customer satisfaction

The company specializes in the production of high-quality, high-precision solid carbide mini boring tool series, solid carbide thread milling cutters (single tooth, two teeth, three teeth, full teeth, M, BSP, G, BSPT, PT, NPT, NPTF, UNC, UNF, UNEF), a wide range of types, complete specifications, stock in stock; customized thread milling cutters according to the workpiece to be processed by customers, to solve various special threads such as deep hole, high efficiency, high hardness, thin wall, multi-head, cavity, etc. , greatly improving the efficiency and quality of processing threaded holes.

It can meet the requirements of IT industry, aviation, aerospace, automobile, medical, watch, mold and other fields, such as copper, aluminum, carbon steel, alloy steel, all kinds of cast iron, stainless steel, titanium alloy, high temperature alloy, mold steel and other materials processing.

目 录

CONTENTS

01. TUNGSTEN STEEL SINGLE TOOTH THREAD MILLING CUTTER

* Single tooth tungsten steel thread milling cutter (60°)	01
* Single Tooth Tungsten Steel Thread Milling Cutter-Titanium Alloy/High Temperature Alloy	02
* Single tooth extended thread milling cutter (60°)	03
* Single Tooth Range Tungsten Steel Thread Milling Cutter - For Steel	04
* Single Tooth Range Tungsten Steel Thread Milling Cutter - L1 Extended	05
* Single Tooth Range Champagne Thread Milling Cutter-Titanium Alloy/High Temperature Alloy	06
* Single Tooth Range DLC Thread Milling Cutter-Titanium Alloy/High Temperature Alloy	07
* Single Tooth 55 ° Inch Range Thread Milling Cutter	08
* 30° Trapezoidal Single Tooth Thread Milling Cutter	09
* 29° Acme Single Tooth Thread Milling Cutter	10
* PG German Standard Single Tooth Thread Milling Cutter	11

02. TUNGSTEN STEEL THREE ROW THREAD MILLING CUTTER

* Three Tooth Metric Thread Milling Cutter-2D-1	12
* Three Tooth Metric Thread Milling Cutter-2D-2	13
* Three Tooth Metric Thread Milling Cutter-3D	14
* Three Tooth Metric Thread Milling Cutter-4D	15
* Three Teeth Metric Thread Mills-Titanium Alloy/High Temperature Alloy-1	16
* Three Teeth Metric Thread Mills-Titanium Alloy/High Temperature Alloy-2	17
* Three Teeth Metric Thread Mills-Titanium Alloy/High Temperature Alloy-3D	18
* Three Tooth Metric Thread Mills - Aerospace Special	19
* Three Tooth Metric Thread Mills - Bronze Coating	20
* Three Tooth Metric Thread Milling Cutter-Colorful Aluminum	21
* Extended Metric Three-tooth Thread Milling Cutter (60°)	22
* Three Tooth American Thread Milling Cutter	23

03. TUNGSTEN STEEL FULL THREAD MILLING CUTTER

* Solid Carbide Thread Milling Cutter(Metric)ISO	24
* Single Tooth Tungsten Steel Range Thread Milling Cutter	25
* BSP (G) British Standard Pipe Thread Milling Cutter	26
* BSPT (RC) British Standard Taper Sealed Pipe Thread Milling Cutter	27
* NPT NPTF American Thread Milling Cutter	28

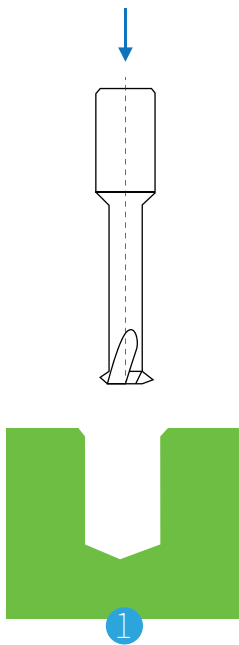
04. TUNGSTEN STEEL SPECIAL THREAD MILLING CUTTER

* Super Hard Left-handed Two-tooth Thread Milling Cutter(can be processed>50°HRC)	29
* Tungsten Steel Free Bottom Hole Multi-Function Thread Milling Cutter	30
* Tungsten Steel Free Bottom Hole Multi-function Thread Milling Cutter For Steel	31
* Tungsten Steel Drilling And Milling Thread Milling Cutter	32
* Tungsten Steel Drilling And Milling Thread Milling Cutter-DLC	33
* Taper Medical Bone Plate Thread Milling Cutter	34

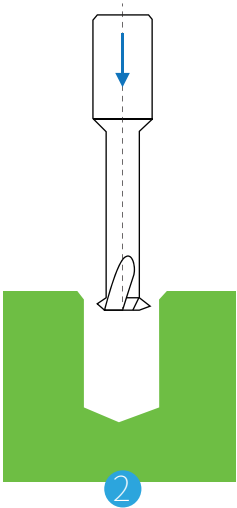
05. TUNGSTEN STEEL MINI BORING TOOL SERIES

* NTR Small Hole Boring Tool-1	35
* NTR Small Hole Boring Tool-2	36
* NTR Small Hole Boring Tool-3	37
* NTR Small Hole Boring Tool - Black Coating-1	38
* NTR Small Hole Boring Tool - Black Coating-2	39
* NTR Small Hole Boring Tool - Black Coating-3	40
* NTR small hole boring tool - Champagne Coating-1	41
* NTR small hole boring tool - Champagne Coating-2	42
* NTR small hole boring tool - Champagne Coating-3	43
* NNR Tungsten Steel Non Slotted Tmall Hole Boring Tool	44
* NNR Tungsten Steel Non Slotted Tmall Hole Boring Too - Black Coating	45
* NPR Tungsten Steel Mini Copy Boring Tool - Black Coating -1	46
* NIR Small Hole Thread Turning Tool(60°)	47
* NIL Small Hole Thread Turning Tool	48
* NIR(55°) Small HoleThread Turning Tool(55°)	49
* NIR Small Hole Thread Turning Tool(TR)	50
* NIR Small Hole Thread Turning Tool(ACME)	51
* NGR Small Hole Slot Tool	52
* NKR Tungsten Steel Small Hole Arc Groove Cutter	53
* NFR Tungsten Steel End Face Slot Cutter (Forehand/Right Hand)	54
* NFL Tungsten Steel Face Groove Tool (Backhand/Left Hand)	55
* NVR Tungsten Steel Deep Groove End Face Groove Tool	56
* NZR Tungsten Steel Arc End Face Groove Tool (Forehand/Right)	57
* NZL Tungsten Steel Arc End Face Groove Tool(Backhand/Left Hand)	58
* NPR Tungsten Steel Mini Copy Boring Tool-1	59
* NPR Tungsten Steel Mini Copy Boring Tool-2	60
* NPR Tungsten Steel Mini Copy Boring Tool - Black Coating -1	61
* NPR Tungsten Steel Mini Copy Boring Tool - Black Coating -2	62
* NPR Tungsten Steel Mini Copy Boring Tool - Champagne Coating -1	63
* NPR Tungsten Steel Mini Copy Boring Tool - Champagne Coating -2	64
* NQR Tungsten Steel Mini Copy Boring Tool	65
* NUR Tungsten Steel 90° Mini Copy Boring Tool	66
* NXR Tungsten Steel Mini Reverse Boring Tool	67
* Tungsten Steel Upper And Lower Chamfering Cutter	68
* Tungsten Steel Taper End Mill	69
* Tungsten Steel Flat Bottom Drill/Flat Drill	70
* Tungsten Steel Flat Bottom Drill/Flat Drill - DLC	71
* Carbide drill bit	72
* Spiral Groove Chamfering Tool	73
* Tungsten Steel Right-hand Flat Drill	74
* Comparison Table For Drill Hole Diameter Of Thread Milling Cutter	75

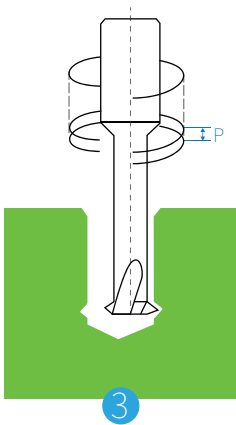
Process of single tooth thread milling cutter



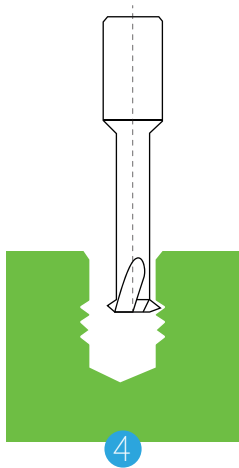
Position over bottom hole



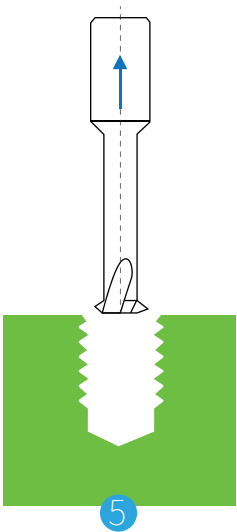
Lower the tool to the desired thread depth



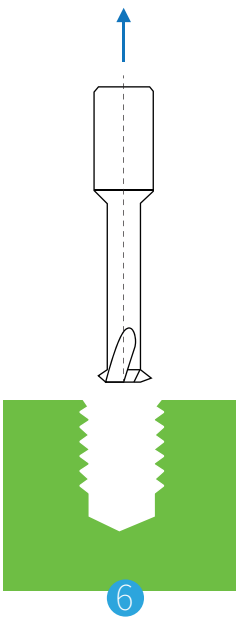
Spiral feed goes up one pitch



Repeat processing upwards according to a pitch P until the thread is completed



180° exit to neutral position



The tool retracts to the starting position

Features

- There are not many thread workpieces suitable for processing proofing parts, and there are many thread specifications and models. It can also process American threads. The single-tooth thread has low processing resistance and strong versatility.

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	○				⊙	⊙						



UNIT=MM

Item Code	SIZE						
	Model	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE001S001	M0.8*0.2	0.55	0.32	1.5	4.0	50	2
BSE001S002	M0.9*0.225	0.625	0.35	1.8	4.0	50	2
BSE001S003	M1.0*0.25	0.72	0.43	2.5	4.0	50	2
BSE001S004	M1.2*0.25	0.9	0.63	3.2	4.0	50	2
BSE001S005	M1.4*0.3	1.05	0.7	3.5	4.0	50	3
BSE001S006	M1.6*0.35	1.2	0.8	4.0	4.0	50	3
BSE001S007	M2.0*0.4	1.55	0.9	6.0	4.0	50	3
BSE001S008	M2.5*0.45	1.96	1.3	6.5	4.0	50	4
BSE001S009	M3.0*0.5	2.35	1.6	8.0	4.0	50	4
BSE001S010	M4.0*0.7	3.15	2.1	10	4.0	50	4
BSE001S011	M5.0*0.8	3.9	2.8	12	4.0	50	4
BSE001S012	M6.0*1.0	4.8	3.4	15	6.0	50	4
BSE001S013	M8.0*1.25	6.0	4.2	20	6.0	60	4
BSE001S014	M10*1.5	7.7	5.6	25	8.0	60	4
BSE001S015	M12*1.75	9.6	7.3	30	10	75	4
BSE001S016	M14*2.0	10	7.3	36	10	75	4
BSE001S017	M18*2.5	12	8.8	38	12	75	4
BSE001S018	M24*3.0	14	10.2	48	14	100	6
BSE001S019	M30*3.5	16	11.5	50	16	100	6

Features

- Suitable processing proofing pieces thread workpiece, thread specifications and models, can also process American thread, The single-button teeth have low processing resistance, strong versatility and easy to use
The use of superalloy, titanium alloy special coating, improve the tool resistance and high temperature melting problems, so as to achieve longevity

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
○	⊙	○	○				○	⊙					⊙	⊙



UNIT=MM

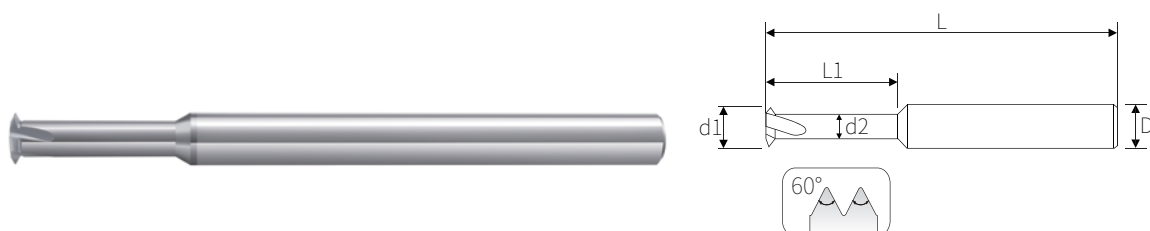
Item Code	SIZE						
	Model	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE050S015	M1.2*0.25	0.9		3.2	4.0	50	3
BSE050S016	M1.4*0.3	1.05		3.5	4.0	50	3
BSE050S001	M1.6*0.35	1.2	0.8	4.0	4.0	50	3
BSE050S002	M2.0*0.4	1.55	0.9	6.0	4.0	50	3
BSE050S003	M2.5*0.45	1.96	1.3	6.5	4.0	50	4
BSE050S004	M3.0*0.5	2.35	1.6	8.0	4.0	50	4
BSE050S005	M4.0*0.7	3.15	2.1	10	4.0	50	4
BSE050S006	M5.0*0.8	3.9	2.8	12	4.0	50	4
BSE050S007	M6.0*1.0	4.8	3.4	15	6.0	50	4
BSE050S008	M8.0*1.25	6.0	4.2	20	6.0	60	4
BSE050S009	M10*1.5	7.7	5.6	25	8.0	60	4
BSE050S010	M12*1.75	9.6	7.3	30	10	75	4
BSE050S011	M14*2.0	10	7.3	36	10	75	4
BSE050S012	M18*2.5	12	8.8	38	12	75	4
BSE050S013	M24*3.0	14	10.2	48	14	100	6
BSE050S014	M30*3.5	16	11.5	50	16	100	6

Features

- Suitable for processing sample pieces with a small number of threaded holes and multiple thread specifications, making them easy to use
Single thread processing has low resistance and can process deeper threaded holes

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	○				⊙	⊙						



UNIT=MM

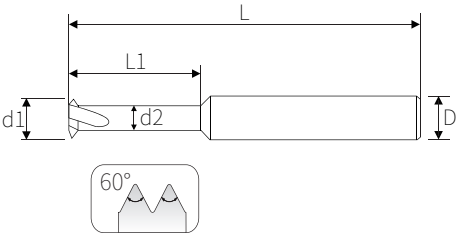
Item Code	SIZE						
	Model	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE003P001	M1.4*0.3	1.05	0.7	3.5	4.0	100	3
BSE003P002	M1.6*0.35	1.2	0.8	4.0	4.0	100	3
BSE003P003	M2.0*0.4	1.55	0.9	6.0	4.0	100	3
BSE003P004	M2.5*0.45	1.96	1.3	6.5	4.0	100	4
BSE003P005	M3.0*0.5	2.35	1.6	8.0	4.0	100	4
BSE003P006	M4.0*0.7	3.15	2.1	10	4.0	100	4
BSE003P007	M5.0*0.8	3.9	2.8	12	4.0	100	4
BSE003P008	M6.0*1.0	4.8	3.4	15	6.0	100	4
BSE003P009	M8.0*1.25	6.0	4.2	20	6.0	100	4
BSE003P010	M10*1.5	7.7	5.6	25	8.0	100	4
BSE003P011	M12*1.75	9.6	7.3	30	10	100	4
BSE003P012	M14*2.0	10	7.3	36	10	100	4
BSE003P013	M18*2.5	12	8.8	38	12	100	4
BSE003P014	M24*3.0	14	10.2	48	14	100	6
BSE003P015	M30*3.5	16	11.5	50	16	100	6

Features

- Suitable for processing sample pieces with few threaded workpieces, multiple thread specifications and models, and also capable of processing American threads
Single buckle teeth have low processing resistance, strong universality, and convenient use

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	⊙	○				⊙	⊙						



UNIT=MM

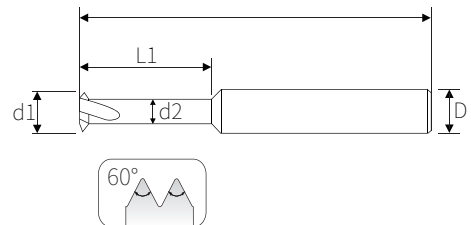
Item Code	SIZE					
	Model	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)
BSE051S001	0.25-0.35	1.05	0.6	3.5	4.0	50
BSE051S002	0.25-0.35	1.2	0.75	4.0	4.0	50
BSE051S003	0.3-0.5	1.55	0.9	6.0	4.0	50
BSE051S004	0.3-0.7	1.96	1.1	6.5	4.0	50
BSE051S005	0.3-0.8	2.35	1.4	8.0	4.0	50
BSE051S006	0.3-0.8	3.15	2.0	10	4.0	50
BSE051S007	0.3-1.0	3.9	2.5	12	4.0	50
BSE051S008	0.5-1.5	4.8	2.9	15	6.0	50
BSE051S009	0.5-1.75	6.0	4.0	20	6.0	50
BSE051S010	0.5-2.5	7.7	4.8	25	8.0	60
BSE051S011	1.0-3.0	9.6	6.0	30	10	75
BSE051S012	1.0-3.5	10	6.0	36	10	75
BSE051S013	1.0-4.0	12	7.3	38	12	75
BSE051S014	1.5-4.0	14	9.0	48	14	100
BSE051S015	2.0-5.0	16	10	50	16	100

Features

- Suitable for processing sample pieces with few threaded workpieces, multiple thread specifications and models, and also capable of processing American threads Single buckle teeth have low processing resistance, strong universality, and convenient use Escape lengthening is particularly suitable for working conditions with complex types of deep holes and threads

⊙ = Best ○ = Good

P			H				K	M	N					S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy	
~48HRC	~55HRC	~60HRC	~65HRC												
⊙	⊙	⊙	○				⊙	⊙							



UNIT=MM

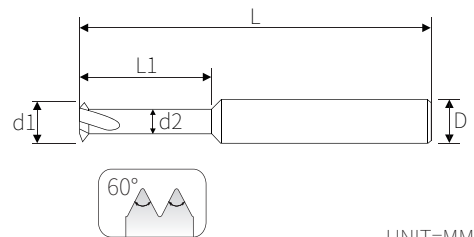
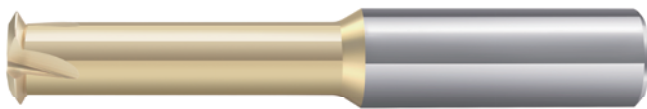
Item Code	Model			Thread pitch		Size						
	Coarse teeth	Fine teeth	UN, UNS, UNF, UNEF	mm	tpi	d1	d2	L1	D	L	F	
BSE002S001	M5x0.8	M5x0.5 M5X0.75	No.10-56UNS, No.10-48UNS, No.40UNS,	0.5-0.8	32-56	3.9	2.8	16	4.0	50	4	
BSE002S002	M6x1.0	M6x0.5 M6X0.75	No.12-56UNS, No.12-48UNS, 1/4-40UNS,1/4-36UNS, 1/4-32UNEF, 1/4-28UNF, 1/4-27UNS, 1/4-24UNS	0.5-1.0	24-56	4.85	3.5	20	6.0	60	5	
BSE002S003	M8x1.25	M7x0.5 M7X0.75 M7.5X1.0	5/16-48UNS, 5/16-40UNS, 5/16-36UNS,5/16-36UNEF, 5/16-28UN, 5/16-27UNS, 5/16-24UNS, 5/16-20UNS	0.5-1.25	20-48	5.9	4.2	25	6.0	60	5	
BSE002S004		M10x0.5 M11X0.75 M11X1.0	7/16-32UNS, 7/16-28UNEF, 7/16-27UNS,7/16-24UNS	0.5-1.0	24-56	9.8	8.5	35	10	75	6	
BSE002S005	M10x1.5	M10x1.0 M10X1.25	3/8-24UNF, 3/8-20NS, 7/16-18UNS,7/16-16UNS	1.0-1.50	13-24	7.9	5.8	32	8.0	75	6	
BSE002S006	M12x1.75	M12x1.0 M12X1.25 M12X1.5	1/2-24UNS, 1/2-20UNS, 1/2-18UNS,1/2-16UNS, 1/2-14UNS	1.0-1.75	14-24	9.9	7.6	38	10	75	6	
BSE002S007	M16x2.0	M13.5X1.0 M14X1.25 M14X1.5	9/16-24UNEF, 9/16-18UNF, 5/8-18UNF,3/4-16UNF, 7/8-14UNF	1.0-2.0	14-24	11.9	9.6	40	12	75	6	
BSE002S008	M18x2.5 M20x2.5 M22x2.5 M24x3.0 M27x3.0		9/16-12UNC, 5/8-11UNC 3/4-10UNC, 7/8-9UNC	2.0-3.0	9-12	14	10.2	48	14	100	6	
BSE002S009	M20x2.5 M22x2.5 M24x3.0 M27x3.0 M30x3.5 M33x3.5		9/16-12UNC, 5/8-11UNC 3/4-10UNC, 1-8UNC	2.0-3.5	8-12	16	11.5	50	16	100	6	

Features

- Suitable for processing sample pieces with few threaded workpieces, multiple thread specifications and models, and also capable of processing American threads Single buckle teeth have low processing resistance, strong universality, and convenient use The use of high-temperature alloy and titanium alloy specialized coatings improves the tool's resistance to chip sticking and high-temperature melting, thereby achieving an improved lifespan

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
○	⊙	○	○				○	⊙					⊙	⊙



UNIT=MM

Item Code	Model			Thread pitch		Size					
	Coarse teeth	Fine teeth	UN, UNS, UNF, UNEF	mm	tpi	d1	d2	L1	D	L	F
BSE002S001	M5x0.8	M5x0.5 M5X0.75	No.10-56UNS, No.10-48UNS, No.40UNS,	0.5-0.8	32-56	3.9	2.8	16	4.0	50	4
BSE002S002	M6x1.0	M6x0.5 M6X0.75	No.12-56UNS, No.12-48UNS, 1/4-40UNS,1/4-36UNS, 1/4-32UNEF, 1/4-28UNF, 1/4-27UNS, 1/4-24UNS	0.5-1.0	24-56	4.85	3.5	20	6.0	60	5
BSE002S003	M8x1.25	M7x0.5 M7X0.75 M7.5X1.0	5/16-48UNS, 5/16-40UNS, 5/16-36UNS,5/16-36UNEF, 5/16-28UN, 5/16-27UNS, 5/16-24UNS, 5/16-20UNS	0.5-1.25	20-48	5.9	4.2	25	6.0	60	5
BSE002S004		M10x0.5 M11X0.75 M11X1.0	7/16-32UNS, 7/16-28UNEF, 7/16-27UNS,7/16-24UNS	0.5-1.0	24-56	9.8	8.5	35	10	75	6
BSE002S005	M10x1.5	M10x1.0 M10X1.25	3/8-24UNF, 3/8-20NS, 7/16-18UNS,7/16-16UNS	1.0-1.50	13-24	7.9	5.8	32	8.0	75	6
BSE002S006	M12x1.75	M12x1.0 M12X1.25 M12X1.5	1/2-24UNS, 1/2-20UNS, 1/2-18UNS,1/2-16UNS, 1/2-14UNS	1.0-1.75	14-24	9.9	7.6	38	10	75	6
BSE002S007	M16x2.0	M13.5X1.0 M14X1.25 M14X1.5	9/16-24UNEF, 9/16-18UNF, 5/8-18UNF,3/4-16UNF, 7/8-14UNF	1.0-2.0	14-24	11.9	9.6	40	12	75	6
BSE002S008	M18x2.5 M20x2.5 M22x2.5 M24x3.0 M27x3.0		9/16-12UNC, 5/8-11UNC 3/4-10UNC, 7/8-9UNC	2.0-3.0	9-12	14	10.2	48	14	100	6
BSE002S009	M20x2.5 M22x2.5 M24x3.0 M27x3.0 M30x3.5 M33x3.5		9/16-12UNC, 5/8-11UNC 3/4-10UNC, 1-8UNC	2.0-3.5	8-12	16	11.5	50	16	100	6

Features

- Suitable for processing sample pieces, with a limited number of threaded holes and a wide range of thread specifications, it is easy to use and has low resistance to single thread processing. It can process deeper threaded holes, The seven color DLC coating has the lowest friction coefficient and high resistance to fusion and corrosion of non-ferrous metals. Suitable for processing copper alloys, aluminum alloys, non-ferrous metals, acrylic, etc

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
									⊙	⊙	⊙	⊙		



UNIT=MM

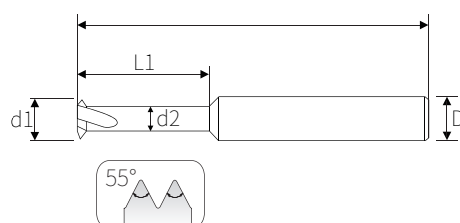
Item Code	Size						
	Model	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE025S001	1.0*0.25	0.72	0.43	2.5	4.0	50	2
BSE025S002	1.2*0.25	0.9	0.63	3.2	4.0	50	2
BSE025S003	0.25-0.35	1.05	0.6	3.5	4.0	50	3
BSE025S004	0.25-0.35	1.2	0.75	4.0	4.0	50	3
BSE025S005	0.3-0.5	1.55	0.9	6.0	4.0	50	3
BSE025S006	0.3-0.7	1.96	1.1	6.5	4.0	50	4
BSE025S007	0.3-0.8	2.35	1.4	8.0	4.0	50	4
BSE025S008	0.3-0.8	3.15	2.0	10	4.0	50	4
BSE025S009	0.3-1.0	3.9	2.5	12	4.0	50	4
BSE025S010	0.5-1.5	4.8	2.9	15	6.0	50	4
BSE025S011	0.5-1.75	6.0	4.0	20	6.0	50	4
BSE025S012	0.5-2.5	7.7	4.8	25	8.0	60	4
BSE025S013	1.0-3.0	9.6	6.0	30	10	75	4
BSE025S014	1.0-3.5	10	6.0	36	10	75	4
BSE025S015	1.0-4.0	12	7.3	38	12	75	4
BSE025S016	1.5-4.0	14	9.0	48	14	100	4
BSE025S017	2.0-5.0	16	10	50	16	100	4

Features

- Suitable for processing sample pieces with few threaded workpieces, multiple thread specifications and models, and capable of processing British pipe threads
British taper pipe threads, Wyeth threads, and single thread threads have low machining resistance and strong versatility in use

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	○				⊙	⊙						○



UNIT=MM

Item Code	Size									
	Model	Tooth pitch (P)	Blade diameter (d1)	Angler	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)	
BSE004W001	W5/32-32	P0.793	3.1	55°	1.9	8	4.0	50	4	
BSE004W002	W3/16-24	P1.058	3.5	55°	2.0	10	4.0	50	4	
BSE004W003	W1/4-20	P1.27	4.0	55°	2.2	12	4.0	50	4	
BSE004W004	W5/16-18 G1/8-28	G1/16-28 P0.907-P1.411	6.0	55°	4.5	14	6.0	50	4	
BSE004W005	W7/16-14 G3/8-19	G1/4-19 P1.336-P1.814	8.0	55°	5.9	22	8.0	60	4	
BSE004W006	G1/2-14 G3/4-14	G1/4-19 G3/8-19 P1.336-P1.814	10	55°	7.3	30	10	75	4	
BSE004W007	W5/8-11 G1/2-14 G1-11	W3/4-10 G3/4-14 P1.336-P2.54	12	55°	8.2	38	12	75	4	

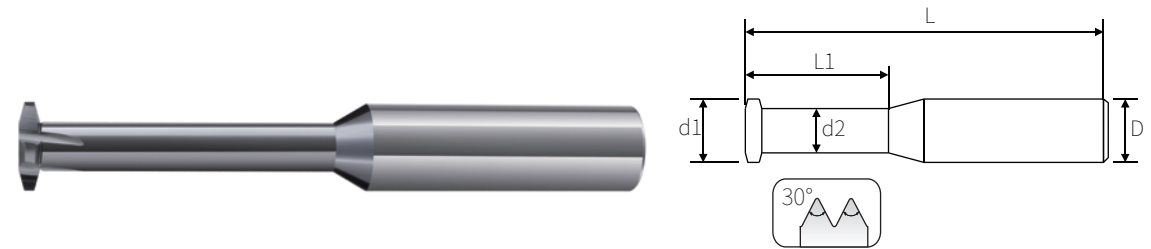
30° Trapezoidal Single Tooth Thread Milling Cutter

Features

- Trapezoidal thread is the main transmission form of screw transmission, mainly used for the main screw transmission of machine tools and the screw transmission of tool holders

☉ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
☉	☉	☉	○				☉	☉						○
			~48HRC	~55HRC	~60HRC	~65HRC								



UNIT=MM

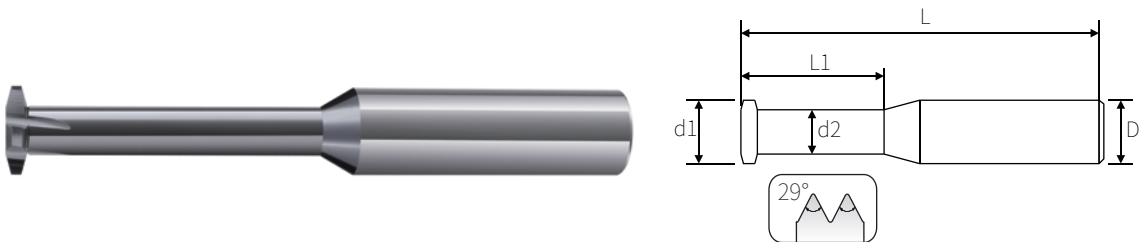
Item Code	Model	d1	d2	L1	D	L	F
BSE005T009	TR 7x1.0	5.5	4.1	20	6.0	50	4
BSE005T001	TR 8x1.5 TR 9x1.5	6.0	4.0	20	6.0	50	4
BSE005T002	TR 9x2 TR 10x2 TR 11x2	6.4	3.7	20	8.0	60	4
BSE005T003	TR 12x2 TR 14x2 TR 16x2 TR 18x2 TR 20x2	9.4	6.5	35	10	75	4
BSE005T004	TR 11x3 TR 12x3 TR 14x3	7.4	3.8	25	8.0	60	4
BSE005T005	TR 14x3 TR 22x3 TR 24x3 TR 26x3 TR 28x3 TR 30x3	10	6.0	35	10	75	4
BSE005T006	TR 16x4 TR 18x4 TR 20x4	11	6.0	38	12	75	4
BSE005T007	TR 22x5 TR 24x5 TR 26x5 TR 28x5	14	7.8	50	14	100	4
BSE005T008	TR 30*6 TR 32*6 TR 34*6 TR 36*6 TR 38*6 TR 40*6 TR 42*6	16	9.0	50	16	100	4

Features

- Trapezoidal thread is the main transmission form of screw transmission, mainly used for the main screw transmission of machine tools and the screw transmission of tool holders

◎ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
◎	◎	◎	○				◎	◎						○



UNIT=MM

Item Code	Size						
	Model	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE006I001	1/4-16	4.7	2.6	15	6.0	50	4
BSE006I002	5/16-14	6.0	3.6	20	6.0	50	4
BSE006I003	3/8-12 7/16-12	7.2	4.5	25	8.0	60	4
BSE006I004	1/2-10	10	6.6	35	10	75	4
BSE006I005	5/8-8	12	7.5	35	12	75	4
BSE006I006	3/4-6 7/8-6	12	6.5	35	12	75	4

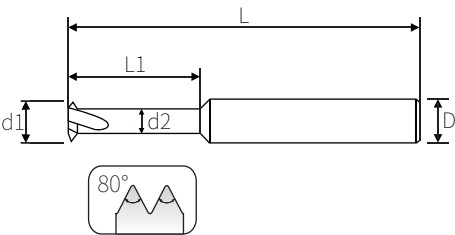
PG German Standard Single Tooth Thread Milling Cutter

Features

- Suitable for processing sample pieces with a small number of threaded holes and multiple thread specifications, making them easy to use
- Single thread processing has low resistance and can process deeper threaded hole

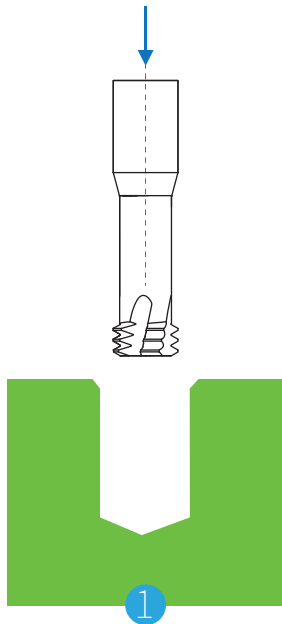
⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	○				⊙	⊙						○

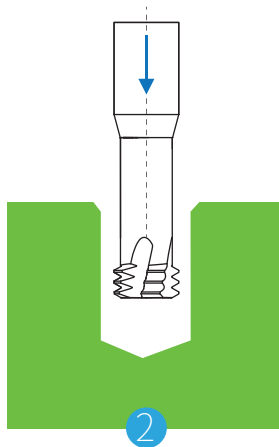


UNIT=MM

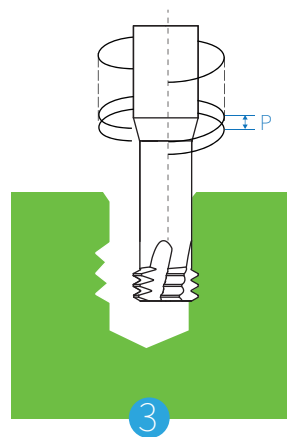
Item Code	Size							
	Model	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)	
BSE007P001	PG7	8	6	15	8.0	60	4	
	PG9 PG11 PG13.5 PG16							
BSE007P002	PG9 PG13.5 PG11 PG16	10	7	20	10	75	4	
BSE007P003	PG21	12	7	20	12	75	4	
	PG36 PG42 PG48							



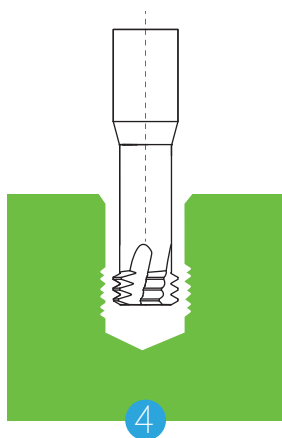
Position over bottom hole



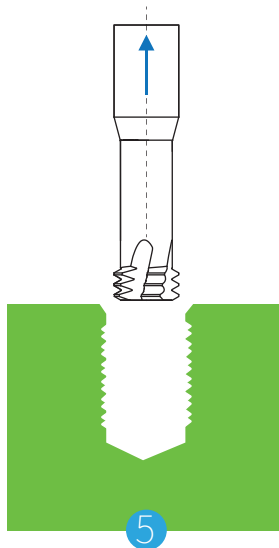
Lower the tool to the desired thread depth



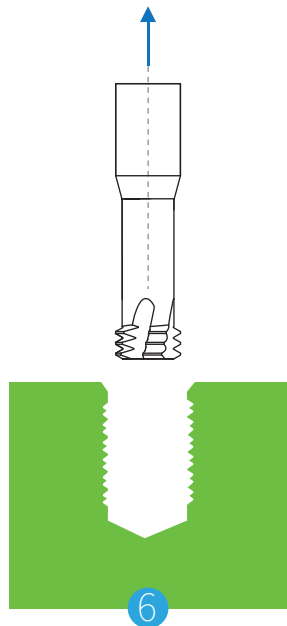
Spiral feed goes up one pitch



Repeat processing upwards according to a pitch P until the thread is completed



180° exit to neutral position



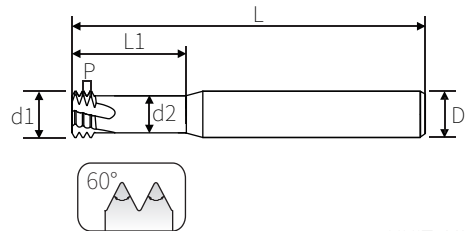
The tool retracts to the starting position

Features

- Suitable for processing small aperture threads and workpieces with high hardness. The three thread thread has good steel properties, high strength, and is not easy to break, The nano layered structure in the middle of the gray black coating has high toughness and high compressive stress
- Especially suitable for processing carbon steel, 45 # steel, 20Cr, S136, 40Cr, 42Cr, mold steel, quenched steel, etc

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	⊙	⊙	○			⊙	⊙					○	⊙



UNIT=MM

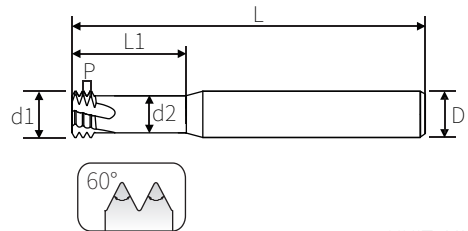
Item Code	Size							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE008S001	M1.0	0.25	0.73	0.43	2.0	4.0	50	3
BSE008S002	M1.2	0.25	0.92	0.62	2.4	4.0	50	3
BSE008S003	M1.4	0.3	1.05	0.65	2.8	4.0	50	3
BSE008S004	M1.6	0.35	1.2	0.78	3.2	4.0	50	3
BSE008S030	M1.6	0.35	1.2	0.78	3.2	6.0	50	3
BSE008S005	M1.8	0.35	1.4	0.98	3.6	4.0	50	3
BSE008S006	M2.0	0.4	1.55	1.05	4.0	4.0	50	3
BSE008S031	M2.0	0.4	1.55	1.05	4.0	6.0	50	3
BSE008S007	M2.2	0.45	1.7	1.1	5.0	4.0	50	3
BSE008S008	M2.5	0.45	2.0	1.45	5.0	4.0	50	3
BSE008S032	M2.5	0.45	2.0	1.45	5.0	6.0	50	3
BSE008S009	M3.0	0.5	2.4	1.8	6.0	4.0	50	3
BSE008S033	M3.0	0.5	2.4	1.8	6.0	6.0	50	3
BSE008S010	M3.5	0.6	2.75	2.0	8.0	4.0	50	3
BSE008S011	M4.0	0.7	3.15	2.3	8.0	4.0	50	3
BSE008S034	M4.0	0.7	3.15	2.3	8.0	6.0	50	3
BSE008S012	M4.5	0.75	3.5	2.55	9.0	4.0	50	3
BSE008S013	M5.0	0.8	4.0	3.0	10	4.0	50	3
BSE008S035	M5.0	0.8	4.0	3.0	10	6.0	50	3
BSE008S014	M6.0	0.75	4.8	3.8	12	6.0	50	3
BSE008S036	M6.0	1.0	4.8	3.6	12	6.0	50	3
BSE008S015	M8.0	1.0	6.0	4.8	16	6.0	50	4
BSE008S016	M8.0	1.25	6.0	4.5	16	6.0	50	4
BSE008S017	M10	1.0	8.0	6.8	20	8.0	60	4
BSE008S018	M10	1.5	8.0	6.2	20	8.0	60	4
BSE008S019	M12	1.0	10	8.7	24	10	75	4
BSE008S037	M12	1.25	10	8.5	24	10	75	4
BSE008S020	M12	1.5	10	8.1	24	10	75	4
BSE008S021	M12	1.75	10	7.8	24	10	75	4

Features

- Suitable for processing small aperture threads and workpieces with high hardness. The three thread thread has good steel properties, high strength, and is not easy to break, The nano layered structure in the middle of the gray black coating has high toughness and high compressive stress
Especially suitable for processing carbon steel, 45 # steel, 20Cr, S136, 40Cr, 42Cr, mold steel, quenched steel, etc

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	⊙	○			⊙	⊙					○	⊙



UNIT=MM

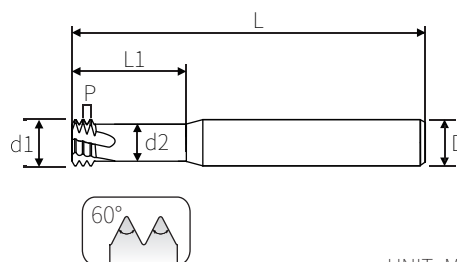
Item Code	Size							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE008S022	M14	1.5	12	10.1	28	12	75	4
BSE008S023	M14	2.0	10	7.5	28	10	75	4
BSE008S024	M16	2.0	12	9.5	32	12	75	4
BSE008S025	M16	1.5	14	12.1	32	14	100	4
BSE008S029	M16	2.0	13.5	11	32	14	100	4
BSE008S038	M18	2.5	14.8	11.4	38	16	100	4
BSE008S026	M20	1.5	16	14.1	40	16	100	4
BSE008S027	M20	2.5	16	12.6	40	16	100	6
BSE008S028	M24	3.0	16	12	48	16	100	6

Features

- Suitable for processing small aperture threads and workpieces with high hardness, good rigidity and wear resistance of three threaded threads, and more stable thread size
Adopting ALTiSiN base coating, containing various composite elements such as aluminum, titanium, silicon, nitrogen, etc., with higher aluminum content and higher
The lubrication effect is particularly suitable for processing general steel parts such as stainless steel.

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	⊙	○			⊙	⊙					○	⊙



UNIT=MM

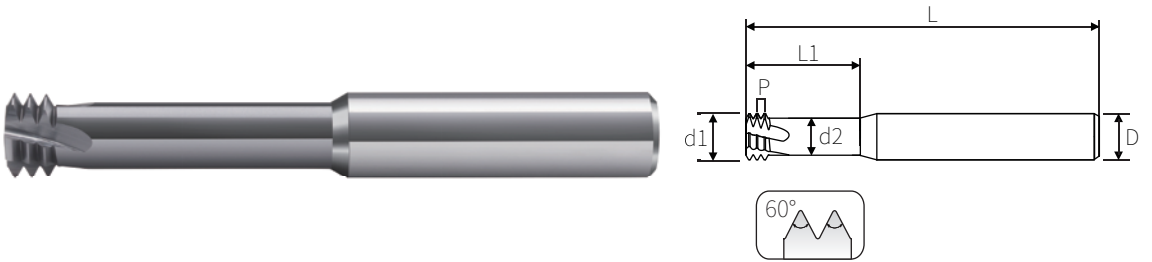
Item Code	Size							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE035S001	M1.0	0.25	0.73	0.43	3.0	4.0	50	3
BSE035S002	M1.2	0.25	0.92	0.62	3.6	4.0	50	3
BSE035S003	M1.4	0.3	1.05	0.65	4.2	4.0	50	3
BSE035S004	M1.6	0.35	1.2	0.78	4.8	4.0	50	3
BSE035S014	M1.6	0.35	1.2	0.78	4.8	6.0	50	3
BSE035S005	M2.0	0.4	1.55	1.05	6.0	4.0	50	3
BSE035S015	M2.0	0.4	1.55	1.05	6.0	6.0	50	3
BSE035S006	M2.5	0.45	2.0	1.45	7.5	4.0	50	3
BSE035S016	M2.5	0.45	2.0	1.45	7.5	6.0	50	3
BSE035S007	M3.0	0.5	2.4	1.8	9.0	4.0	50	3
BSE035S017	M3.0	0.5	2.4	1.8	9.0	6.0	50	3
BSE035S008	M4.0	0.7	3.15	2.3	12	4.0	50	3
BSE035S018	M4.0	0.7	3.15	2.3	12	6.0	50	3
BSE035S009	M5.0	0.8	4.0	3.0	15	4.0	50	3
BSE035S019	M5.0	0.8	4.0	3.0	15	6.0	50	3
BSE035S010	M6.0	1.0	4.8	3.6	18	6.0	50	3
BSE035S011	M8.0	1.25	6.0	4.5	24	6.0	50	4
BSE035S012	M10	1.5	8.0	6.2	30	8.0	60	4
BSE035S013	M12	1.75	10	7.8	36	10	75	4

Features

- Suitable for processing small aperture threads and workpieces with high hardness, good rigidity and wear resistance of three threaded threads, and more stable thread size
Adopting AlTiSiN base coating, containing various composite elements such as aluminum, titanium, silicon, nitrogen, etc., with higher aluminum content and higher, The lubrication effect is particularly suitable for processing general steel parts such as stainless steel.

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	⊙	○			⊙	⊙					○	⊙



UNIT=MM

Item Code	Size							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE056S001	M2.0	0.4	1.55	1.05	8.0	4.0	50	3
BSE056S002	M2.5	0.45	2.0	1.45	10	4.0	50	3
BSE056S003	M3.0	0.5	2.4	1.8	12	4.0	50	3
BSE056S004	M4.0	0.7	3.15	2.3	16	4.0	50	3
BSE056S005	M5.0	0.8	4.0	3.0	20	4.0	50	3

Three Teeth Metric Thread Mills-Titanium Alloy/High Temperature Alloy-1

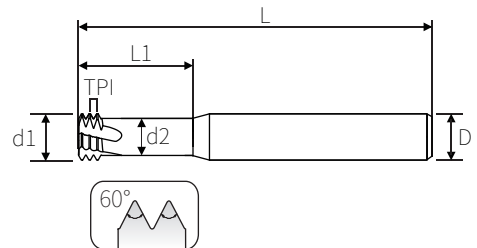
BSKT®

Features

- Suitable for processing small aperture threads and workpieces with high hardness, good rigidity and wear resistance of three threaded threads, and more stable thread size
- The use of high-temperature alloy and titanium alloy specialized coatings improves the tool's resistance to chip sticking and high-temperature melting, thereby achieving an improved lifespan

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
○	⊙	○	○				○	⊙					⊙	⊙



UNIT=MM

Item Code	Size							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE053S001	M1.0	0.25	0.73	0.43	2.0	4.0	50	3
BSE053S002	M1.2	0.25	0.92	0.62	2.4	4.0	50	3
BSE053S003	M1.4	0.3	1.05	0.65	2.8	4.0	50	3
BSE053S004	M1.6	0.35	1.2	0.78	3.2	4.0	50	3
BSE053S030	M1.6	0.35	1.2	0.78	3.2	6.0	50	3
BSE053S005	M1.8	0.35	1.4	0.98	3.6	4.0	50	3
BSE053S006	M2.0	0.4	1.55	1.05	4.0	4.0	50	3
BSE053S031	M2.0	0.4	1.55	1.05	4.0	6.0	50	3
BSE053S007	M2.2	0.45	1.7	1.1	5.0	4.0	50	3
BSE053S008	M2.5	0.45	2.0	1.45	5.0	4.0	50	3
BSE053S032	M2.5	0.45	2.0	1.45	5.0	6.0	50	3
BSE053S009	M3.0	0.5	2.4	1.8	6.0	4.0	50	3
BSE053S033	M3.0	0.5	2.4	1.8	6.0	6.0	50	3
BSE053S010	M3.5	0.6	2.75	2.0	8.0	4.0	50	3
BSE053S011	M4.0	0.7	3.15	2.3	8.0	4.0	50	3
BSE053S034	M4.0	0.7	3.15	2.3	8.0	6.0	50	3
BSE053S012	M4.5	0.75	3.5	2.55	9.0	4.0	50	3
BSE053S013	M5.0	0.8	4.0	3.0	10	4.0	50	3
BSE053S035	M5.0	0.8	4.0	3.0	10	6.0	50	3
BSE053S014	M6.0	1.0	4.8	3.6	12	6.0	50	3
BSE053S015	M8.0	1.0	6.0	4.8	16	6.0	50	4
BSE053S016	M8.0	1.25	6.0	4.5	16	6.0	50	4
BSE053S017	M10	1.0	8.0	6.8	20	8.0	60	4
BSE053S018	M10	1.5	8.0	6.2	20	8.0	60	4
BSE053S019	M12	1.0	10	8.7	24	10	75	4
BSE053S020	M12	1.5	10	8.1	24	10	75	4
BSE053S021	M12	1.75	10	7.8	24	10	75	4
BSE053S022	M14	1.5	12	10.1	28	12	75	4
BSE053S023	M14	2.0	10	7.5	28	10	75	4

Three Teeth Metric Thread Mills-Titanium Alloy/High Temperature Alloy-2

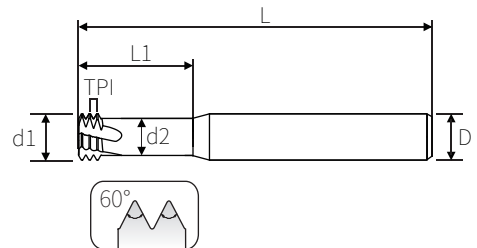
BSKT®

Features

- Suitable for processing small aperture threads and workpieces with high hardness, good rigidity and wear resistance of three threaded threads, and more stable thread size
The use of high-temperature alloy and titanium alloy specialized coatings improves the tool's resistance to chip sticking and high-temperature melting, thereby achieving an improved lifespan

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
○	⊙	○	○				○	⊙					⊙	⊙



UNIT=MM

Item Code	Size							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE053S024	M16	2.0	12	9.5	32	12	75	4
BSE053S025	M16	1.5	14	12.1	32	14	100	4
BSE053S026	M16	2.0	13.5	11	32	14	100	4
BSE053S027	M20	1.5	16	14.1	40	16	100	4
BSE053S028	M20	2.5	16	12.6	40	16	100	6
BSE053S029	M24	3.0	16	12	48	16	100	6

Three Teeth Metric Thread Mills-Titanium Alloy/High Temperature Alloy-3D

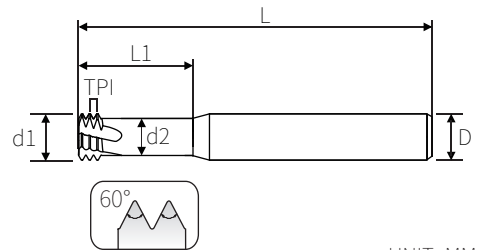
BSKT®

Features

- Suitable for processing small aperture threads and workpieces with high hardness, good rigidity and wear resistance of three threaded threads, and more stable thread size
- The use of high-temperature alloy and titanium alloy specialized coatings improves the tool's resistance to chip sticking and high-temperature melting, thereby achieving an improved lifespan

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
○	⊙	○	○				○	⊙					⊙	⊙



UNIT=MM

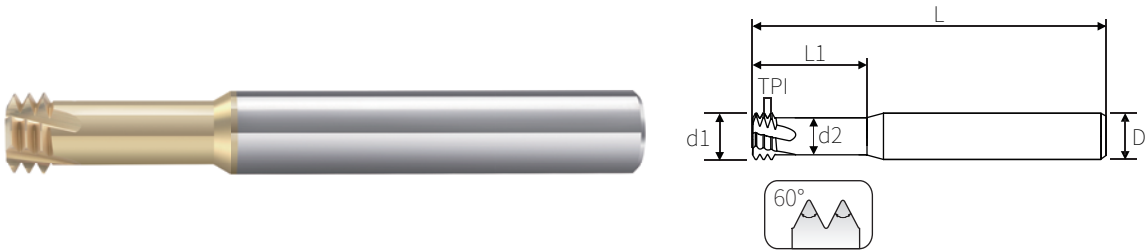
Size								
Item Code	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE054S001	M1.0	0.25	0.73	0.43	3.0	4.0	50	3
BSE054S002	M1.2	0.25	0.92	0.62	3.6	4.0	50	3
BSE054S003	M1.4	0.3	1.05	0.65	4.2	4.0	50	3
BSE054S004	M1.6	0.35	1.2	0.78	4.8	4.0	50	3
BSE054S014	M16	0.35	1.2	0.78	4.8	6.0	50	3
BSE054S005	M2.0	0.4	1.55	1.05	6.0	4.0	50	3
BSE054S015	M2.0	0.4	1.55	1.05	6.0	6.0	50	3
BSE054S006	M2.5	0.45	2.0	1.45	7.5	4.0	50	3
BSE054S016	M2.5	0.45	2.0	1.45	7.5	6.0	50	3
BSE054S007	M3.0	0.5	2.4	1.8	9.0	4.0	50	3
BSE054S017	M3.0	0.5	2.4	1.8	9.0	6.0	50	3
BSE054S008	M4.0	0.7	3.15	2.3	12	4.0	50	3
BSE054S018	M4.0	0.7	3.15	2.3	12	6.0	50	3
BSE054S009	M5.0	0.8	4.0	3.0	15	4.0	50	3
BSE054S019	M5.0	0.8	4.0	3.0	15	6.0	50	3
BSE054S010	M6.0	1.0	4.8	3.6	18	6.0	50	3
BSE054S011	M8.0	1.25	6.0	4.5	24	6.0	50	4
BSE054S012	M10	1.5	8.0	6.2	30	8.0	60	4
BSE054S013	M12	1.75	10	7.8	36	10	75	4

Features

- Suitable for processing small aperture threads and workpieces with high hardness, good rigidity and wear resistance of three threaded threads, and more stable thread size
The use of high-temperature alloy and titanium alloy specialized coatings improves the tool's resistance to chip sticking and high-temperature melting, thereby achieving an improved lifespan

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
○	⊙	○	○				○	⊙					⊙	⊙



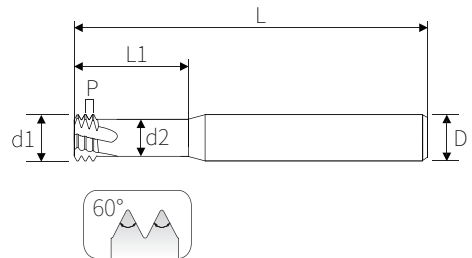
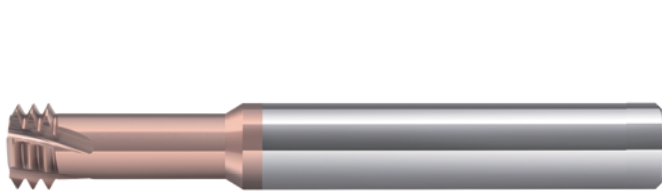
Item Code	Size						
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)
BSE057S001	MJ2.0	0.4	1.55	1.05	6.0	4.0	50
BSE057S002	MJ2.5	0.45	2.0	1.45	7.5	4.0	50
BSE057S003	MJ3.0	0.5	2.4	1.8	9.0	4.0	50
BSE057S004	MJ4.0	0.7	3.15	2.3	12	4.0	50
BSE057S005	MJ5.0	0.8	4.0	3.0	15	4.0	50
BSE057S006	MJ6.0	1.0	4.8	3.6	18	6.0	50
BSE057S007	MJ8.0	1.25	6.0	4.5	24	6.0	50
BSE057S008	MJ10	1.5	8.0	6.2	30	8.0	60
BSE057S009	MJ12	1.75	10	7.8	36	10	75

Features

- Suitable for processing small aperture threads and workpieces with high hardness. The three thread thread has good steel properties, high strength, and is not easy to break

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	○	⊙	⊙				⊙	○						



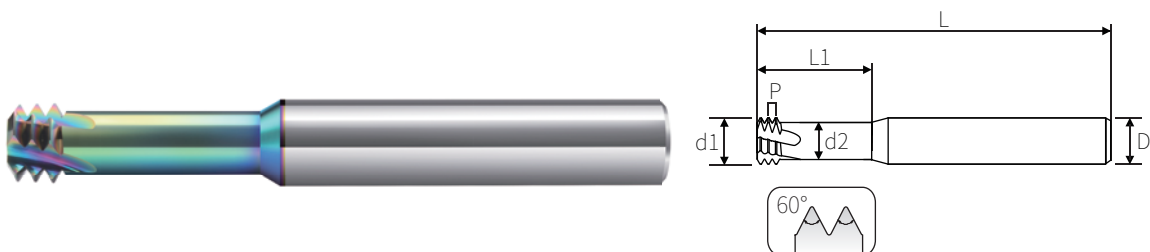
Item Code	Size							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE055S001	M1.0	0.25	0.73	2.0	3.0	4.0	50	3
BSE055S002	M1.2	0.25	0.92	2.4	3.6	4.0	50	3
BSE055S003	M1.4	0.3	1.05	2.8	4.2	4.0	50	3
BSE055S004	M1.6	0.35	1.2	3.2	4.8	4.0	50	3
BSE055S005	M2.0	0.4	1.55	4.0	6.0	4.0	50	3
BSE055S006	M2.5	0.45	2.0	5.0	7.5	4.0	50	3
BSE055S007	M3.0	0.5	2.4	6.0	9.0	4.0	50	3
BSE055S008	M4.0	0.7	3.15	8.0	12	4.0	50	3
BSE055S009	M5.0	0.8	4.0	10	15	4.0	50	3
BSE055S010	M6.0	1.0	4.8	12	18	6.0	50	3
BSE055S011	M8.0	1.25	6.0	16	24	6.0	50	4
BSE055S012	M10	1.5	8.0	20	30	8.0	60	4
BSE055S013	M12	1.75	10	24	36	10	75	4
BSE055S014	M14	2.0	10	10.1	28	10	75	4

Features

- ▶ The seven color DLC coating has the lowest friction coefficient and high resistance to fusion and corrosion of non-ferrous metals.
Suitable for processing copper alloys, aluminum alloys, non-ferrous metals, acrylic, etc

◎ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
									◎	◎	◎	◎		



UNIT=MM

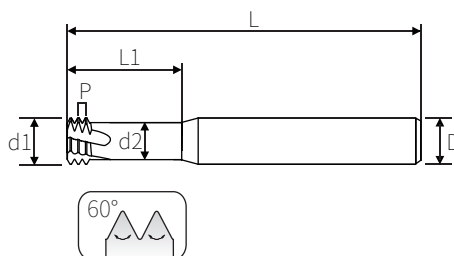
Item Code	SIZE							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE034S001	M1.0	0.25	0.73	0.43	3.0	4.0	50	3
BSE034S002	M1.2	0.25	0.92	0.62	3.6	4.0	50	3
BSE034S003	M1.4	0.3	1.05	0.65	4.2	4.0	50	3
BSE034S004	M1.6	0.35	1.2	0.78	4.8	4.0	50	3
BSE034S005	M2.0	0.4	1.55	1.05	6.0	4.0	50	3
BSE034S006	M2.5	0.45	2.0	1.45	7.5	4.0	50	3
BSE034S007	M3.0	0.5	2.4	1.8	9.0	4.0	50	3
BSE034S008	M4.0	0.7	3.15	2.3	12	4.0	50	3
BSE034S009	M5.0	0.8	4.0	3.0	15	4.0	50	3
BSE034S015	M6.0	1.0	4.8	3.6	12	6.0	50	3
BSE034S010	M6.0	1.0	4.8	3.6	12	6.0	50	3
BSE034S016	M8.0	1.25	6.0	4.5	16	6.0	50	4
BSE034S011	M8.0	1.25	6.0	4.5	24	6.0	50	4
BSE034S017	M10	1.5	8.0	6.2	20	8.0	60	4
BSE034S012	M10	1.5	8.0	6.2	30	8.0	60	4
BSE034S013	M12	1.75	10	7.8	36	10	75	4
BSE034S014	M14	2.0	10	7.5	28	10	75	4

Features

- Suitable for processing small aperture threads and workpieces with high hardness. The three thread thread has good steel properties, high strength, and is not easy to break

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	⊙	○			⊙	⊙					○	⊙



UNIT=MM

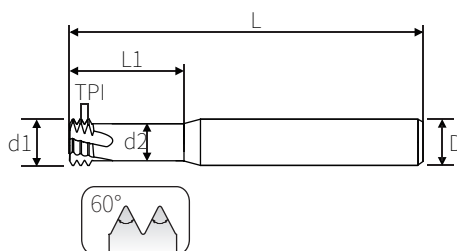
Item Code	SIZE							
	Model	Tooth pitch (P)	Blade diameter (d1)	Escape diameter (d2)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE0028S001	M1.6	0.35	1.2	0.78	3.2	6.0	100	3
BSE0028S002	M2.0	0.4	1.55	1.05	6.0	6.0	75	3
BSE0028S012	M2.0	0.4	1.55	1.05	4.0	6.0	100	3
BSE0028S003	M2.5	0.45	2.0	1.45	7.5	6.0	75	3
BSE0028S013	M2.5	0.45	2.0	1.45	5.0	6.0	100	3
BSE0028S004	M3.0	0.5	2.4	1.8	9.0	6.0	75	3
BSE0028S014	M3.0	0.5	2.4	1.8	6.0	6.0	100	3
BSE0028S005	M4.0	0.7	3.15	2.3	12	6.0	75	3
BSE0028S015	M4.0	0.7	3.15	2.3	8.0	6.0	100	3
BSE0028S006	M5.0	0.8	4.0	3.0	15	6.0	75	3
BSE0028S016	M5.0	0.8	4.0	3.0	10	6.0	100	3
BSE0028S007	M6.0	1.0	4.8	3.6	18	6.0	75	3
BSE0028S017	M6.0	1.0	4.8	3.6	12	6.0	100	3
BSE0028S008	M8.0	1.25	6.0	4.5	24	6.0	75	4
BSE0028S018	M8.0	1.25	6.0	4.5	16	6.0	100	3
BSE0028S009	M10	1.5	8.0	6.2	30	8.0	75	4
BSE0028S019	M10	1.5	8.0	6.2	20	8.0	100	3
BSE0028S010	M12	1.75	10	7.8	24	10	100	4
BSE0028S011	M14	2.0	10	7.5	28	10	100	4

Features

- Suitable for processing small aperture threads and workpieces with high hardness. The three thread thread has good steel properties, high strength, and is not easy to break

◎ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
◎	◎	◎	◎	○			◎	◎					○	◎



UNF American three-tooth thread milling cutter

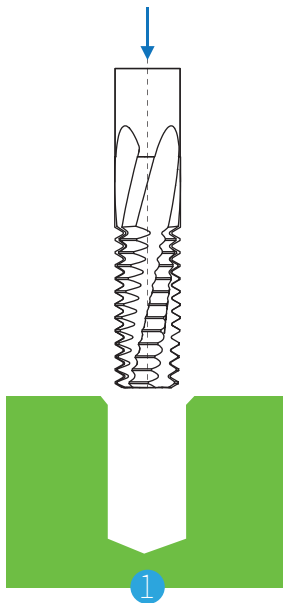
UNIT=MM

Item Code	Model	d1	d2	L1	D	L	F
BSE009M001	NO.1-72	1.45	1.0	3.9	4.0	50	3
BSE009M002	NO.3-56	1.95	1.4	5.3	4.0	50	3
BSE009M003	NO.4-48	2.25	1.6	6.0	4.0	50	3
BSE009M004	NO.6-40	2.75	1.9	7.2	4.0	50	3
BSE009M005	NO.8-36	3.3	2.4	8.7	4.0	50	3
BSE009M006	NO.10-32	3.9	2.9	10	4.0	50	3
BSE009M007	1/4-28	5.3	4.2	12	6.0	50	3
BSE009M008	7/16-20	9.5	7.9	24	10	75	4

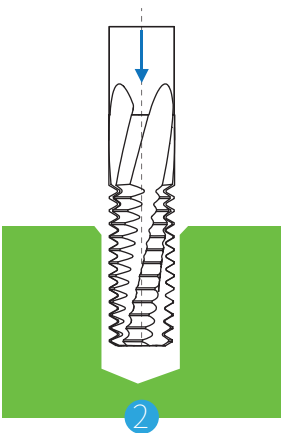
UNC American three-tooth thread milling cutter

Item Code	Model	d1	d2	L1	D	L	F
BSE009M009	NO.1-64	1.4	0.9	4.0	4.0	50	3
BSE009M010	NO.2-56	1.65	1.1	5.0	4.0	50	3
BSE009M012	NO.3-48	1.95	1.3	5.0	4.0	50	3
BSE009M013	NO.4-40	2.15	1.3	6.0	4.0	50	3
BSE009M014	NO.5-40	2.45	1.6	7.2	4.0	50	3
BSE009M015	NO.6-32	2.65	1.6	7.5	4.0	50	3
BSE009M016	NO.8-32	3.2	2.2	9.0	4.0	50	3
BSE009M017	NO.10-24	3.7	2.4	10	4.0	50	3
BSE009M018	1/4-20	4.9	3.3	12	6.0	50	3
BSE009M019	5/16-18	6.4	4.7	18	8.0	60	4
BSE009M020	3/8-16	7.8	5.85	20	8.0	60	4
BSE009M021	7/16-14	9.2	7.0	24	10	75	4
BSE009M022	1/2-13	10	7.5	24	10	75	4
BSE009M023	9/16-12	12	9.4	28	12	75	4

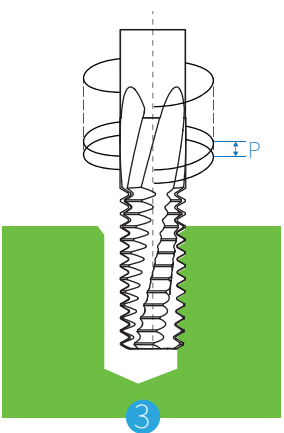
Process Of Full Thread Thread Milling Cutter



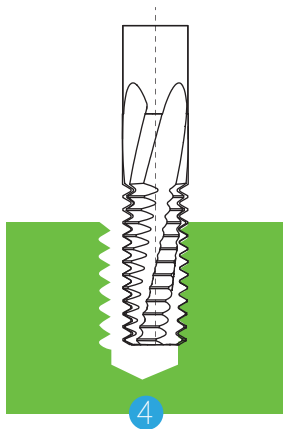
Position over bottom hole



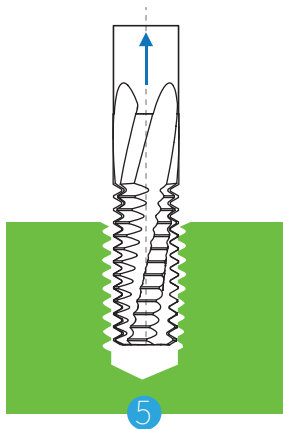
Lower the tool to the desired thread depth



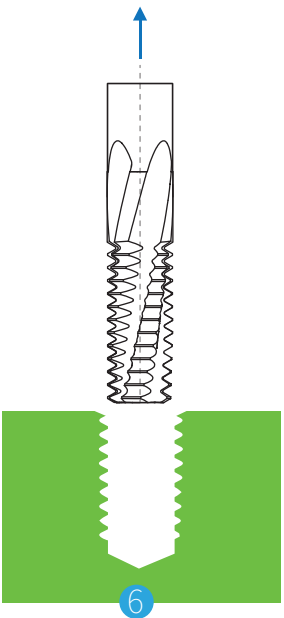
Spiral feed goes up one pitch



Repeat processing upwards according to a pitch P until the thread is completed



180° exit to neutral position



The tool retracts to the starting position

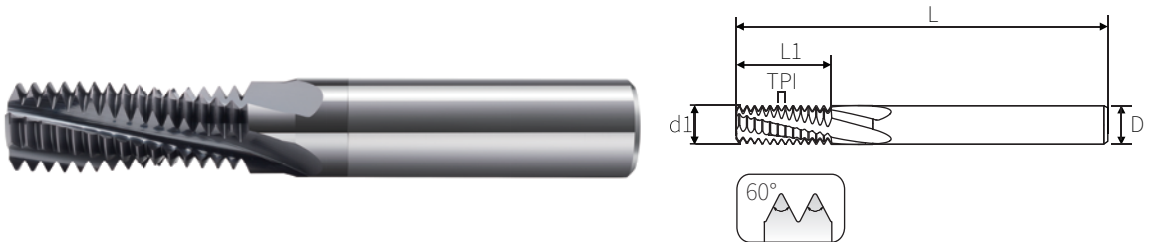
Solid Carbide Thread Milling Cutter(Metric)ISO

Features

- Suitable for mass production of the same specification, with multiple thread specifications and convenient use.
Workpieces with a depth of less than 2 diameters have high processing efficiency

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	⊙	⊙				⊙	⊙	○	○			○	⊙



UNIT=MM

Item Code	Model	d1	d2	L1	D	L	F
BSE000F029	M2	0.4	1.55	4.0	4.0	50	3
BSE000F030	M2.5	0.45	2.0	5.0	4.0	50	3
BSE000F001	M3	0.5	2.4	6.0	4.0	50	4
BSE000F002	M4	0.7	3.15	8.0	4.0	50	4
BSE000F003	M5	0.5	4.0	10	4.0	50	3
BSE000F004	M5	0.75	4.0	10	4.0	50	3
BSE000F005	M5	0.8	4.0	10	4.0	50	4
BSE000F006	M6	0.75	4.8	12	6.0	60	3
BSE000F007	M6	1.0	4.8	12	6.0	60	4
BSE000F008	M8	0.5	6.0	16	6.0	60	3
BSE000F009	M8	0.75	6.0	16	6.0	60	3
BSE000F010	M8	1.0	6.0	16	6.0	60	3
BSE000F011	M8	1.25	6.0	16	6.0	60	4
BSE000F012	M10	1.0	8.0	20	8.0	60	4
BSE000F013	M10	1.25	8.0	20	8.0	60	4
BSE000F014	M10	1.5	8.0	20	8.0	60	4
BSE000F015	M12	0.5	10	24	10	75	4
BSE000F016	M12	0.75	10	24	10	75	4
BSE000F017	M12	1.0	10	24	10	75	4
BSE000F018	M12	1.25	10	24	10	75	4
BSE000F019	M12	1.5	10	24	10	75	4
BSE000F020	M12	1.75	10	24	10	75	4
BSE000F021	M14	1.0	12	28	12	75	4
BSE000F022	M14	1.5	12	28	12	75	4
BSE000F023	M14	2.0	11.6	28	12	75	4
BSE000F024	M16	1.5	14	32	14	100	4
BSE000F025	M16	2.0	13	32	14	100	4
BSE000F026	M18	2.5	14.8	38	16	100	4
BSE000F032	M20	1.0	16	38	16	100	4
BSE000F027	M20	1.5	16	38	16	100	4
BSE000F031	M20	2.5	16	42	16	100	4
BSE000F028	M24	3.0	16	42	16	100	4

Features

- Suitable for mass production of the same specification, with multiple thread specifications and convenient use.
Workpieces with a depth of less than 2 diameters have high processing efficiency

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	⊙				⊙	⊙	○	○			○	⊙



UNIT=MM

Item Code	UNC	UNF	UNEF	TPI	d1	L1	D	L	F
BSE011F015		10-32		32	3.9	10	6.0	50	4
BSE011F014			5/16-32 3/8-32	32	6.8	18	8.0	60	4
BSE011F009		1/4-28	7/16-28 1/2-28	28	5.3	12	6.0	60	4
BSE011F010		5/16-24	9/16-24 5/8-24	24	6.5	18	8.0	60	4
BSE011F001	1/4-20	7/16-20 1/2-20	3/4-20 7/8-20 1"-20	20	4.85	12	6.0	60	4
BSE011F011		7/16-20 1/2-20	3/4-20 7/8-20 1"-20	20	9.5	24	10	75	4
BSE011F002	5/16-18	9/16-18 5/8-18		18	6.4	18	8.0	60	4
BSE011F012		9/16-18 5/8-18		18	10	24	10	75	4
BSE011F003	3/8-16	3/4-16		16	7.8	21	8.0	60	4
BSE011F013		3/4-16		16	12	28	12	75	4
BSE011F004	7/16-14	7/8-14		14	8.8	24	10	75	4
BSE011F006	1/2-13			13	10	24	10	75	4
BSE011F005	9/16-12	1"-12 1"-1/8-12 1"-1/4-12 1"-1/2-12 1"-3/8-12		12	12	28	12	75	4
BSE011F007	5/8-11			11	12	28	12	75	4
BSE011F008	3/4-10			10	16	38	16	100	4
BSE011F018			9/16-24	24	10	24	10	75	4

BSP (G) British Standard Pipe Thread Milling Cutter

Features

- BSP (G) straight pipe thread, processed with aluminum alloy, stainless steel, and titanium alloy, with good effect and high efficiency

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	⊙	⊙				⊙	⊙	○	○			○	⊙



UNIT=MM

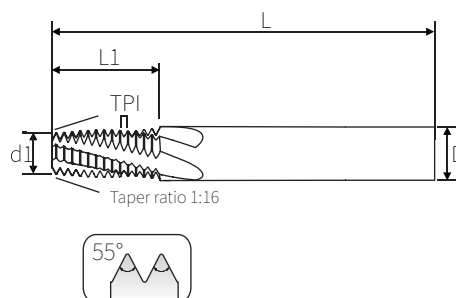
Item Code	SIZE						
	Model	Tooth pitch (TPI)	Blade diameter (d1)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE012B001	1/16	28	6.0	14	6.0	60	4
BSE012B002	1/8	28	8.0	14	8.0	60	4
BSE012B023	1/8	28	8.0	20	8.0	60	4
BSE012B003	1/4	19	8.0	18	8.0	60	4
BSE012B004	1/4	19	10	20	10	75	4
BSE012B019	1/4	19	10	24	10	75	4
BSE012B005	3/8	19	12	25	12	75	4
BSE012B020	3/8	19	12	28	12	75	4
BSE012B006	1/2	14	12	20	12	75	4
BSE012B021	1/2	14	12	28	12	75	4
BSE012B007	3/4	14	16	30	16	100	4
BSE012B008	1"	11	16	32	16	100	4
BSE012B022	1"	11	16	38	16	100	4
BSE012B017	1"	11	20	42	20	100	5

Features

- BSPT (RC) taper pipe thread, processed with aluminum alloy, stainless steel, and titanium alloy, with good effect and high efficiency

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	⊙	⊙				⊙	⊙	○	○			○	⊙



UNIT=MM

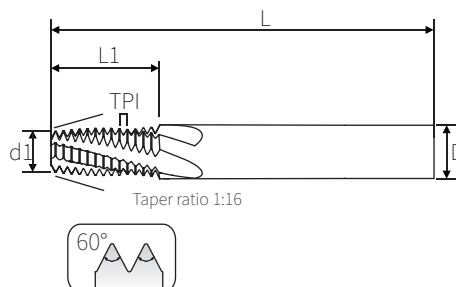
Item Code	SIZE						
	Model	Tooth pitch (TPI)	Blade diameter (d1)	Blade length (L1)	Shank diameter (D)	Total length (L)	Number blades (F)
BSE012B009	1/16	28	5.3	9.9	6.0	60	4
BSE012B010	1/8	28	7.3	9.9	8.0	60	4
BSE012B023	1/8	28	6.75	20	8.0	60	
BSE012B011	1/4	19	7.0	14	8.0	60	4
BSE012B012	1/4	19	9.0	15	10	75	4
BSE012B024	1/4	19	8.5	24	10	75	
BSE012B013	3/8	19	11.0	14	12	75	4
BSE012B025	3/8	19	10.25	28	12	75	
BSE012B014	1/2	14	10.8	19	12	75	4
BSE012B026	1/2	14	10.2	28	12	75	
BSE012B015	3/4	14	14.6	21	16	100	4
BSE012B016	1"	11	14.3	27	16	100	4
BSE012B018	1"	11	17.38	42	20	100	5

Features

- ▶ NPT general sealing thread, NPTF dry sealing thread, processing material: stainless steel, titanium alloy, with good effect and high efficiency.

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙	⊙				⊙	⊙	○	○			○	⊙



NPT American standard taper pipe thread milling cutter

UNIT=MM

Item Code	Model	TPI	d1	L1	D	L	F
BSE013N001	1/16	27	5.4	9.4	6.0	60	4
BSE013N002	1/8	27	7.4	9.4	8.0	60	4
BSE013N003	1/4	18	7.1	14.1	8.0	60	4
BSE013N004	1/4	18	9.1	14.1	10	75	4
BSE013N005	3/8	18	11.1	14.1	12	75	4
BSE013N006	1/2	14	10.8	18.1	12	75	4
BSE013N007	3/4	14	14.8	18.1	16	100	4
BSE013N008	1"	11.5	14.6	22	16	100	4
BSE013N017	1"	11.5	17.38	42	20	100	5

NPTF American standard taper sealed pipe thread milling cutter

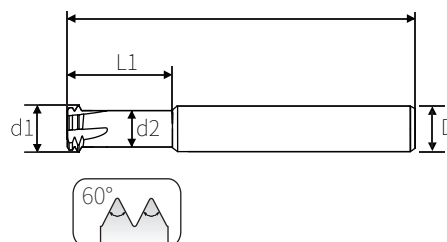
Item Code	Model	TPI	d1	L1	D	L	F
BSE013N009	1/16	27	5.4	9.4	6.0	60	4
BSE013N010	1/8	27	7.4	9.4	8.0	60	4
BSE013N011	1/4	18	7.1	14.1	8.0	60	4
BSE013N012	1/4	18	9.1	14.1	10	75	4
BSE013N013	3/8	18	11.1	14.1	12	75	4
BSE013N014	1/2	14	10.8	18.1	12	75	4
BSE013N015	3/4	14	14.8	18.1	16	100	4
BSE013N016	1"	11.5	14.6	22	16	100	4
BSE013N018	1"	11.5	17.38	42	20	100	5

Features

- The first row of short teeth is used for initial machining, and the second row of teeth is finely machined to complete the thread.
- Tool left rotation design, spindle needs to be reversed Left-handed cutting reduces the cutting force and increases the cutting force of the tool. Suitable for processing high hardness materials such as quenched steel mold steel above 48HRC

⊙ = Best ○ = Good

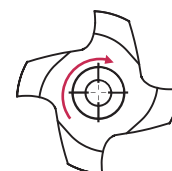
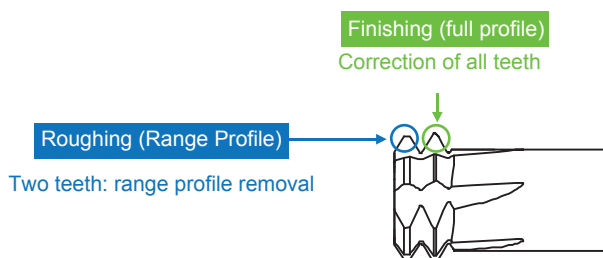
P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
			⊙	⊙	⊙									



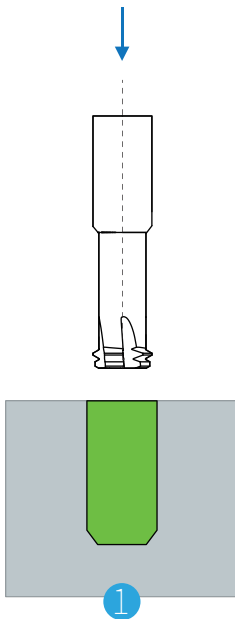
UNIT=MM

Item Code	Model	P	d1	d2	L1	D	L	F
BSE010HS001	M1.6	0.35	1.2	0.78	3.2	6.0	50	3
BSE010HS002	M2.0	0.4	1.55	1.05	4.0	6.0	50	4
BSE010HS003	M2.5	0.45	2.0	1.45	5.0	6.0	50	4
BSE010HS004	M3.0	0.5	2.4	1.8	6.0	6.0	50	4
BSE010HS005	M4.0	0.7	3.15	2.3	8.0	6.0	50	4
BSE010HS006	M5.0	0.8	4.05	3.05	10	6.0	50	4
BSE010HS007	M6.0	1.0	4.8	3.6	12	6.0	50	5
BSE010HS008	M8.0	1.25	6.5	5.0	16	8.0	60	6
BSE010HS009	M10	1.5	8.2	6.4	20	10	75	6
BSE010HS010	M12	1.75	9.6	7.5	24	10	75	6

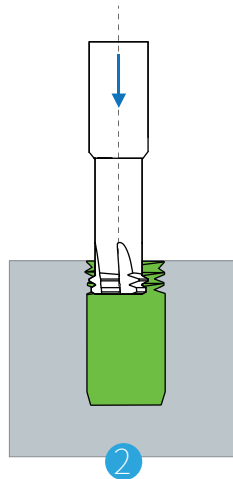
Working principle of metric superhard two row thread milling cutter



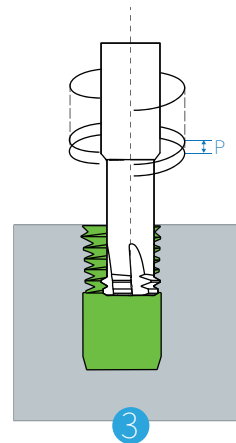
Machining direction from top to bottom of thread
(Spindle needs to be reversed) M04 code



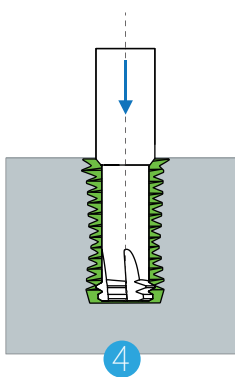
The starting point is positioned at the center of the hole



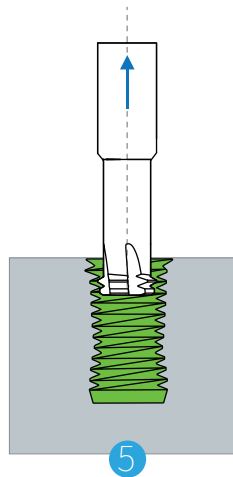
Left-handed right-cut spiral feed



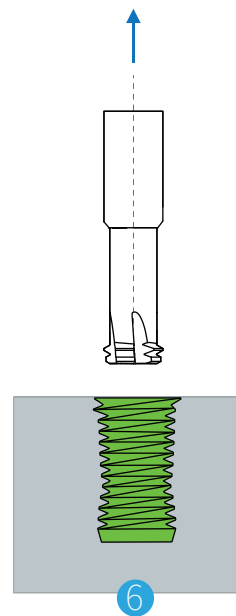
Spiral processing goes down one pitch P



Repeatedly spiral down according to a pitch



180° exit to neutral position



The tool retracts to the starting position

Features

- No need for pre drilling, no need for bottom hole drilling, thread milling cutter can complete bottom hole, thread, and chamfer milling processing in one go Paired with a colorful DLC coating, it greatly improves efficiency and subverts traditional processing when processing non-ferrous metals such as copper and aluminum alloys

⊙ = Best ○ = Good

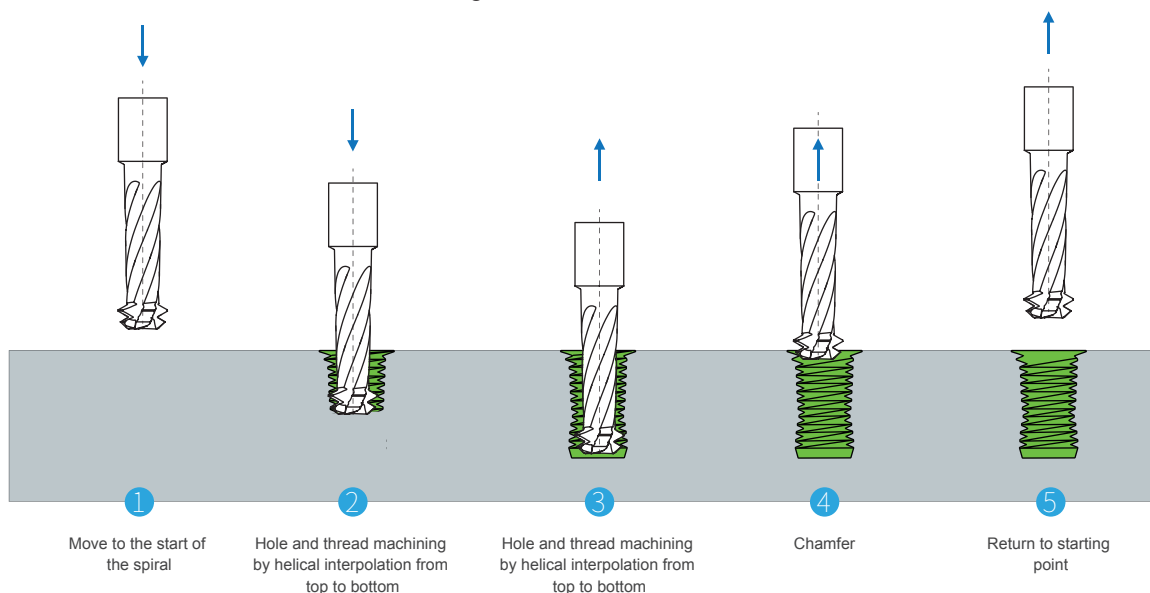
P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
									⊙	⊙	⊙	⊙		



UNIT=MM

Item Code	Model	P	d1	L1	D	L	F
BSE014T001	M1.6	0.35	1.15	5.0	4.0	50	2
BSE014T002	M2.0	0.4	1.5	6.5	4.0	50	2
BSE014T003	M2.5	0.45	1.9	7.0	4.0	50	2
BSE014T004	M3.0	0.5	2.4	9.0	6.0	50	3
BSE014T005	M4.0	0.7	3.2	11	6.0	50	3
BSE014T006	M5.0	0.8	3.9	12	6.0	50	3
BSE014T007	M6.0	1.0	4.7	14	6.0	50	3
BSE014T008	M8.0	1.25	6.5	18	8.0	60	4
BSE014T009	M10	1.5	7.8	23	8.0	60	4
BSE014T010	M12	1.75	9.6	26	10	75	4

Process of multifunctional thread milling cutter for aluminum without bottom hole:

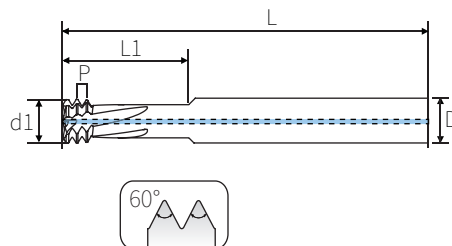


Features

- ▶ No need for pre drilling, no need for bottom hole drilling, thread milling cutter can complete bottom hole and thread milling processing in one go
The use of high hardness coatings greatly improves the cutting force and lifespan of the cutting tool when processing steel parts, overturning traditional processing

⊙ = Best ○ = Good

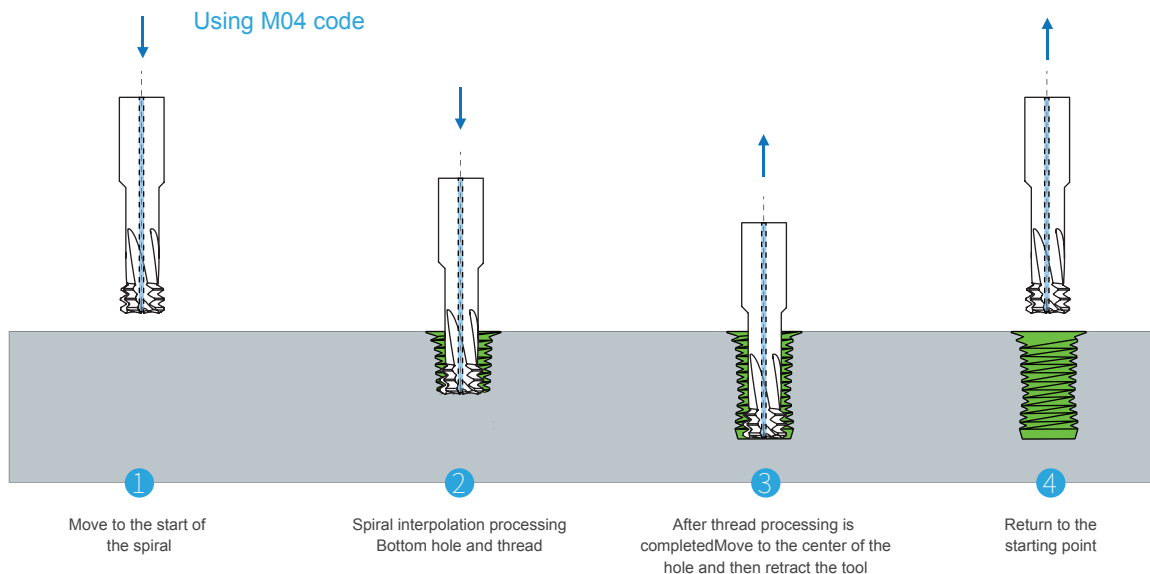
P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	⊙						○						



UNIT=MM

Item Code	Model	P	d1	L1	D	L	F	Internal cooling/external cooling
BSE059T001	M3.0	0.5	2.4	7.0	6.0	50	4	external cooling
BSE059T002	M4.0	0.7	3.2	9.0	6.0	50	4	external cooling
BSE059T003	M5.0	0.8	3.9	12	6.0	50	4	external cooling
BSE059T004	M6.0	1.0	4.7	14	6.0	50	4	external cooling
BSE059T005	M8.0	1.25	6.2	18	8.0	60	4	Internal cooling
BSE059T006	M10	1.5	7.5	23	8.0	60	4	Internal cooling
BSE059T007	M12	1.75	9.0	26	10	75	4	Internal cooling

Process of multifunctional thread milling cutter for aluminum without bottom hole:

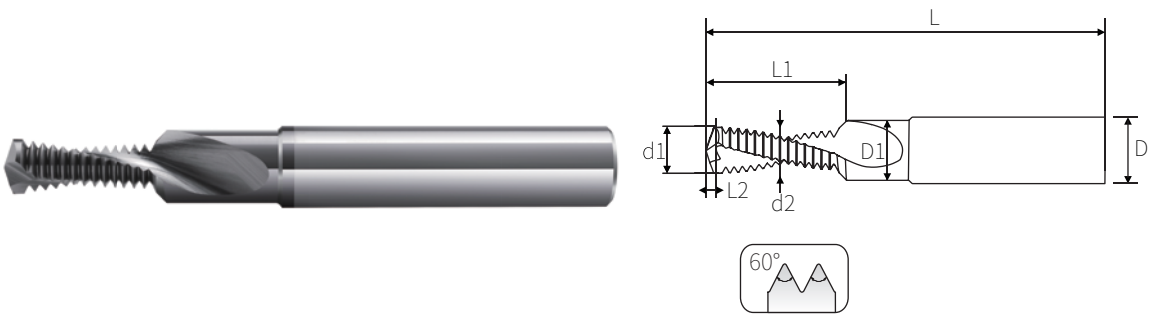


Features

- Suitable for mass production of the same specification, a three in one drilling and milling thread milling cutter can achieve bottom hole processing, chamfering, and internal thread processing with one cutter
It is possible to reduce non machining time and improve production efficiency without changing the cutting tools. Suitable for non-ferrous metals such as copper alloys and aluminum alloys

⊙ = Best ○ = Good

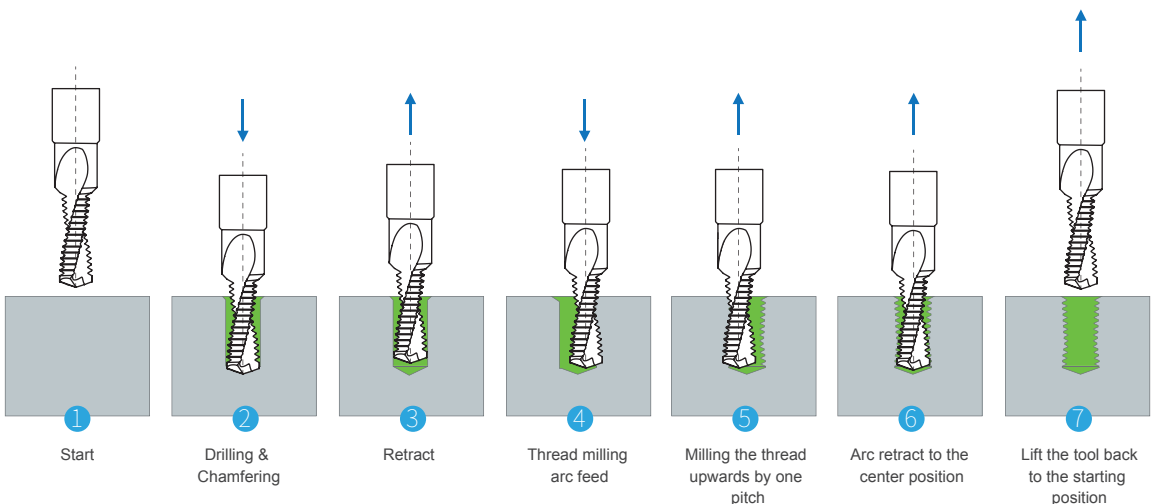
P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
							⊙		○	○				



UNIT=MM

Item Code	Model	d2	d1	L1	L2	D1	D	L	F
BSE026D001	M6*1.0	4.8	5.0	12	1.0	7.0	8.0	60	2
BSE026D002	M8*1.25	6.5	6.8	15	1.3	9.0	10	75	2
BSE026D003	M10*1.5	8.2	8.5	20	1.5	11	12	75	2
BSE026D004	M12*1.75	9.9	10.3	24	1.8	13.5	14	75	2

Three-in-one drilling and milling thread milling cutter:

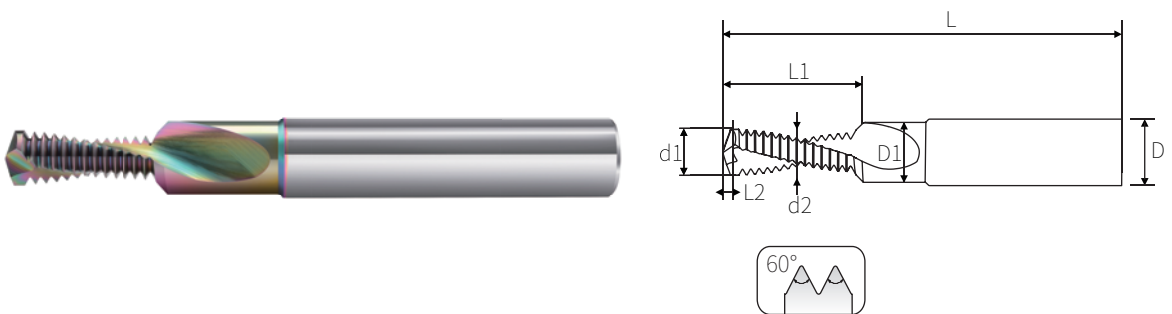


Features

- Suitable for mass production of the same specification, a three in one drilling and milling thread milling cutter can achieve bottom hole processing, chamfering, and internal thread processing with one cutter
It is possible to reduce non machining time and improve production efficiency without changing the cutting tools. Suitable for non-ferrous metals such as copper alloys and aluminum alloys

⊙ = Best ○ = Good

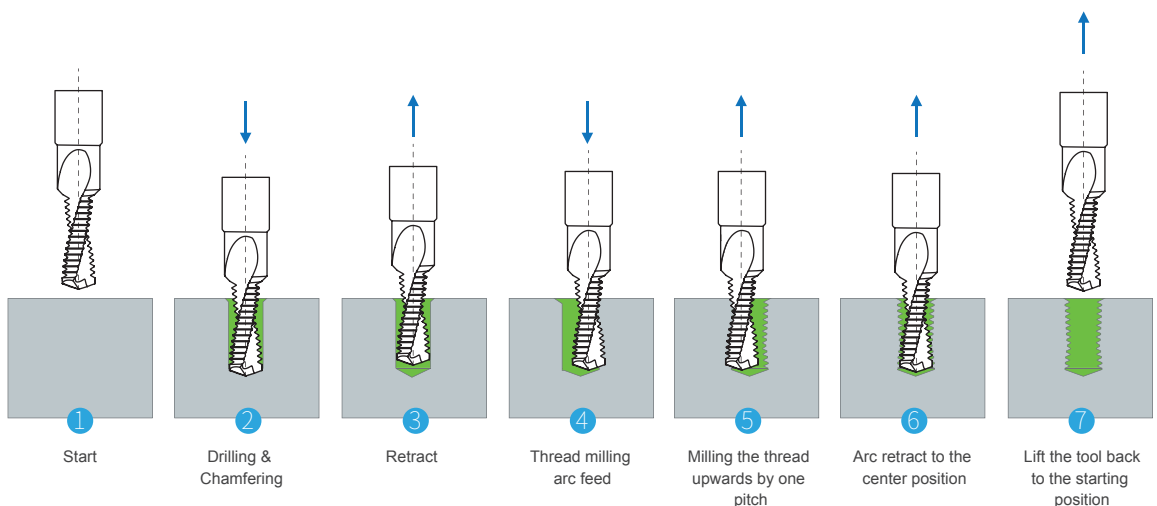
P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
							⊙		○	○				



UNIT=MM

Item Code	Model	d2	d1	L1	L2	D1	D	L	F
BSE026D001	M6*1.0	4.8	5.0	12	1.0	7.0	8.0	60	2
BSE026D002	M8*1.25	6.5	6.8	15	1.3	9.0	10	75	2
BSE026D003	M10*1.5	8.2	8.5	20	1.5	11	12	75	2
BSE026D004	M12*1.75	9.9	10.3	24	1.8	13.5	14	75	2

Three-in-one drilling and milling thread milling cutter:

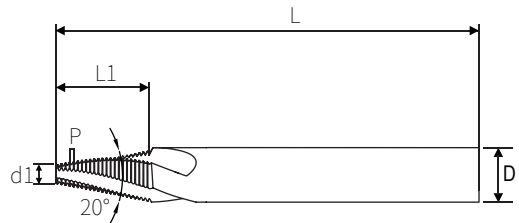


Features

- Special thread milling cutter for titanium alloy bone plate material processing, with high smoothness, smooth cutting, stable size, and durable wear resistance, The unique taper spiral groove makes the tool more durable

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								⊙



Taper medical bone plate thread milling cutter (60°)

UNIT=MM

Item Code	Size						
	Tooth pitch (P)	Tooth angle	Blade diameter (d1)	Angler	Blade length (L1)	Shank diameter (D)	Total length (L)
BSE027T001	0.3	60°	1.9	20°	6.0	6.0	60
BSE027T002	0.4	60°	2.3	20°	10	6.0	60
BSE027T003	0.5	60°	2.9	20°	9.0	6.0	60
BSE027T004	0.6	60°	3.0	20°	14	8.0	60

Taper medical bone plate thread milling cutter (55°)

UNIT=MM

Item Code	Size						
	Tooth pitch (P)	Tooth angle	Blade diameter (d1)	Angler	Blade length (L1)	Shank diameter (D)	Total length (L)
BSE060T001	0.3	55°	1.9	20°	6.0	6.0	60
BSE060T002	0.4	55°	2.3	20°	10	6.0	60
BSE060T003	0.5	55°	2.9	20°	9.0	6.0	60
BSE060T004	0.6	55°	3.0	20°	14	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

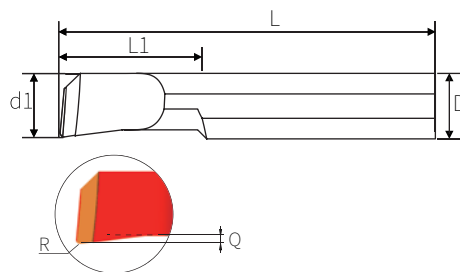
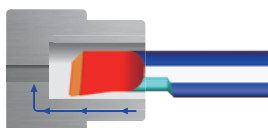
Item Code	Model	d1	R	Q	L1	D	L
BSE018M001	NTR0.9	0.8	0.05	0.1	3.0	4.0	50
BSE018M002	NTR1.0	0.9	0.05	0.1	3.0	4.0	50
BSE018M003	NTR1.2	1.1	0.05	0.15	4.0	4.0	50
BSE018M004	NTR1.4	1.3	0.05	0.15	5.0	4.0	50
BSE018M005	NTR1.6	1.5	0.05	0.2	6.0	4.0	50
BSE018M006	NTR1.8	1.7	0.05	0.2	7.0	4.0	50
BSE018M007	NTR1.8	1.7	0.1	0.2	7.0	4.0	50
BSE018M008	NTR2.0	1.9	0.05	0.25	8.0	4.0	50
BSE018M009	NTR2.0	1.9	0.1	0.25	8.0	4.0	50
BSE018M010	NTR2.5	2.4	0.05	0.3	10	4.0	50
BSE018M011	NTR2.5	2.4L	0.1	0.3	10	4.0	50
BSE018M012	NTR3.0	2.8	0.05	0.3	8.0	4.0	50
BSE018M013	NTR3.0	2.8	0.05	0.3	12	4.0	50
BSE018M014	NTR3.0	2.8	0.05	0.3	15	4.0	50
BSE018M015	NTR3.0	2.8	0.1	0.3	8.0	4.0	50
BSE018M016	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE018M017	NTR3.0	2.8	0.1	0.3	12	4.0	50
BSE018M018	NTR3.0	2.8	0.1	0.3	15	4.0	50
BSE018M019	NTR3.0	2.8	0.15	0.3	8.0	4.0	50
BSE018M020	NTR3.0	2.8	0.15	0.3	12	4.0	50
BSE018M066	NTR3.0	2.8	0.15	0.3	15	4.0	50
BSE018M067	NTR3.0	2.8	0.2	0.3	8.0	4.0	50
BSE018M021	NTR3.0	2.8	0.2	0.3	15	4.0	50
BSE018M022	NTR3.5	3.4	0.05	0.35	15	4.0	50
BSE018M023	NTR3.5	3.4	0.1	0.35	15	4.0	50
BSE018M024	NTR3.5	3.4	0.15	0.35	15	4.0	50
BSE018M025	NTR3.5	3.4	0.2	0.35	12	4.0	50
BSE018M026	NTR3.5	3.4	0.2	0.35	15	4.0	50
BSE018M027	NTR3.5	3.4	0.2	0.35	22	4.0	50
BSE018M028	NTR4.0	3.9	0.05	0.45	10	4.0	50
BSE018M029	NTR4.0	3.9	0.05	0.45	15	4.0	50
BSE018M030	NTR4.0	3.9	0.05	0.45	22	4.0	50
BSE018M031	NTR4.0	3.9	0.1	0.45	10	4.0	50
BSE018M032	NTR4.0	3.9	0.1	0.45	15	4.0	50
BSE018M033	NTR4.0	3.9	0.1	0.45	22	4.0	50

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

Item Code	Model	d1	R	Q	L1	D	L
BSE018M034	NTR4.0	3.9	0.15	0.45	10	4.0	50
BSE018M035	NTR4.0	3.9	0.15	0.45	15	4.0	50
BSE018M036	NTR4.0	3.9	0.15	0.45	22	4.0	50
BSE018M037	NTR4.0	3.9	0.2	0.45	10	4.0	50
BSE018M038	NTR4.0	3.9	0.2	0.45	15	4.0	50
BSE018M039	NTR4.0	3.9	0.2	0.45	22	4.0	50
BSE018M040	NTR4.0	3.9	0.2	0.45	20	4.0	75
BSE018M041	NTR4.0	3.9	0.2	0.45	25	4.0	100
BSE018M042	NTR4.5	4.4	0.2	0.5	15	5.0	50
BSE018M043	NTR4.6	4.5	0.2	0.5	15	5.0	50
BSE018M044	NTR4.6	4.5	0.2	0.5	22	5.0	50
BSE018M045	NTR5.0	4.9	0.05	0.55	15	5.0	50
BSE018M046	NTR5.0	4.9	0.05	0.55	22	5.0	50
BSE018M047	NTR5.0	4.9	0.1	0.55	15	5.0	50
BSE018M065	NTR5.0	4.9	0.1	0.55	22	5.0	50
BSE018M048	NTR5.0	4.9	0.2	0.55	15	5.0	50
BSE018M049	NTR5.0	4.9	0.2	0.55	20	5.0	50
BSE018M050	NTR5.0	4.9	0.2	0.55	22	5.0	50
BSE018M068	NTR5.0	4.9	0.2	0.55	30	5.0	60
BSE018M051	NTR5.0	4.9	0.2	0.55	25	5.0	75
BSE018M052	NTR5.0	4.9	0.2	0.55	30	5.0	100
BSE018M053	NTR5.5	5.4	0.2	0.65	20	6.0	50
BSE018M054	NTR6.0	5.9	0.05	0.65	15	6.0	50
BSE018M055	NTR6.0	5.9	0.05	0.65	22	6.0	50
BSE018M056	NTR6.0	5.9	0.1	0.65	15	6.0	50
BSE018M057	NTR6.0	5.9	0.1	0.65	22	6.0	50
BSE018M058	NTR6.0	5.9	0.2	0.65	15	6.0	50
BSE018M059	NTR6.0	5.9	0.2	0.65	22	6.0	50
BSE018M069	NTR6.0	5.9	0.2	0.65	30	6.0	60
BSE018M070	NTR6.0	5.9	0.2	0.65	25	6.0	75
BSE018M060	NTR6.0	5.9	0.2	0.65	30	6.0	100
BSE018M061	NTR6.0	5.9	0.4	0.65	15	6.0	50
BSE018M062	NTR6.0	5.9	0.4	0.65	22	6.0	50
BSE018M063	NTR7.0	6.9	0.2	0.75	22	8.0	60
BSE018M064	NTR7.0	6.9	0.2	0.75	25	8.0	60

NTR Small Hole Boring Tool - Bronze Coating-3

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

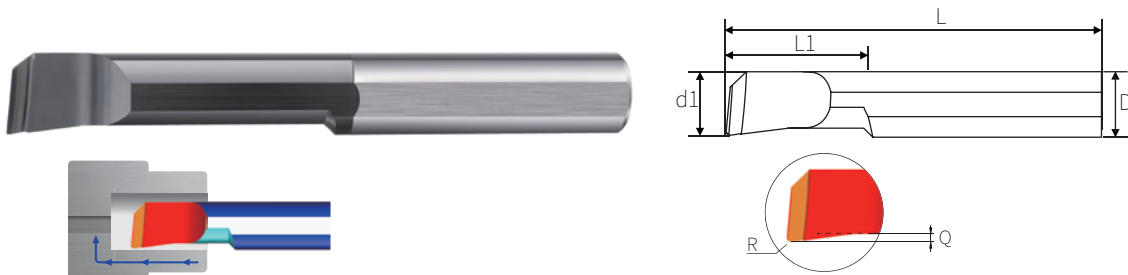
Item Code	Model	d1	R	Q	L1	D	L
BSE018M065	NTR7.0	6.9	0.2	0.75	30	8.0	60
BSE018M066	NTR8.0	7.9	0.1	0.85	30	8.0	60
BSE018M067	NTR8.0	7.9	0.2	0.85	22	8.0	60
BSE018M068	NTR8.0	7.9	0.2	0.85	30	8.0	60
BSE018M069	NTR8.0	7.9	0.2	0.85	30	8.0	100
BSE018M071	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE018M072	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE018M073	NTR3.5	3.4	0.2	0.5	12	4.0	50
BSE018M074	NTR4.5	4.4	0.2	0.5	15	5.0	50
BSE018M075	NTR5.0	4.9	0.4	0.55	15	5.0	50
BSE018M076	NTR5.0	4.9	0.4	0.55	20	5.0	50
BSE018M077	NTR7.0	6.9	0.2	0.75	25	8.0	60
BSE018M078	NTR8.0	7.9	0.2	0.85	22	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	○	○				⊙	⊙	○	○	○	○	○	○



UNIT=MM

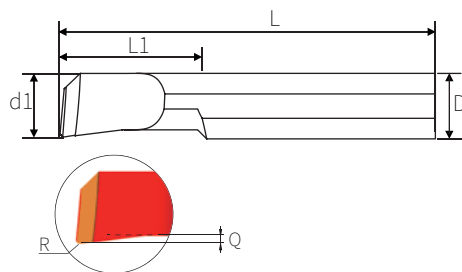
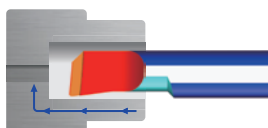
Item Code	Model	d1	R	Q	L1	D	L
BSE072M001	NTR0.9	0.8	0.05	0.1	3.0	4.0	50
BSE072M002	NTR1.0	0.9	0.05	0.1	3.0	4.0	50
BSE072M003	NTR1.2	1.1	0.05	0.15	4.0	4.0	50
BSE072M004	NTR1.4	1.3	0.05	0.15	5.0	4.0	50
BSE072M005	NTR1.6	1.5	0.05	0.2	6.0	4.0	50
BSE072M006	NTR1.8	1.7	0.05	0.2	7.0	4.0	50
BSE072M007	NTR1.8	1.7	0.1	0.2	7.0	4.0	50
BSE072M008	NTR2.0	1.9	0.05	0.25	8.0	4.0	50
BSE072M009	NTR2.0	1.9	0.1	0.25	8.0	4.0	50
BSE072M010	NTR2.5	2.4	0.05	0.3	10	4.0	50
BSE072M011	NTR2.5	2.4L	0.1	0.3	10	4.0	50
BSE072M012	NTR3.0	2.8	0.05	0.3	8.0	4.0	50
BSE072M013	NTR3.0	2.8	0.05	0.3	12	4.0	50
BSE072M014	NTR3.0	2.8	0.05	0.3	15	4.0	50
BSE072M015	NTR3.0	2.8	0.1	0.3	8.0	4.0	50
BSE072M016	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE072M017	NTR3.0	2.8	0.1	0.3	12	4.0	50
BSE072M018	NTR3.0	2.8	0.1	0.3	15	4.0	50
BSE072M019	NTR3.0	2.8	0.15	0.3	8.0	4.0	50
BSE072M020	NTR3.0	2.8	0.15	0.3	12	4.0	50
BSE072M066	NTR3.0	2.8	0.15	0.3	15	4.0	50
BSE072M067	NTR3.0	2.8	0.2	0.3	8.0	4.0	50
BSE072M021	NTR3.0	2.8	0.2	0.3	15	4.0	50
BSE072M022	NTR3.5	3.4	0.05	0.35	15	4.0	50
BSE072M023	NTR3.5	3.4	0.1	0.35	15	4.0	50
BSE072M024	NTR3.5	3.4	0.15	0.35	15	4.0	50
BSE072M025	NTR3.5	3.4	0.2	0.35	12	4.0	50
BSE072M026	NTR3.5	3.4	0.2	0.35	15	4.0	50
BSE072M027	NTR3.5	3.4	0.2	0.35	22	4.0	50
BSE072M028	NTR4.0	3.9	0.05	0.45	10	4.0	50
BSE072M029	NTR4.0	3.9	0.05	0.45	15	4.0	50
BSE072M030	NTR4.0	3.9	0.05	0.45	22	4.0	50
BSE072M031	NTR4.0	3.9	0.1	0.45	10	4.0	50
BSE072M032	NTR4.0	3.9	0.1	0.45	15	4.0	50
BSE072M033	NTR4.0	3.9	0.1	0.45	22	4.0	50

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				⊙	⊙	○	○	○	○	○	○



UNIT=MM

Item Code	Model	d1	R	Q	L1	D	L
BSE072M034	NTR4.0	3.9	0.15	0.45	10	4.0	50
BSE072M035	NTR4.0	3.9	0.15	0.45	15	4.0	50
BSE072M036	NTR4.0	3.9	0.15	0.45	22	4.0	50
BSE072M037	NTR4.0	3.9	0.2	0.45	10	4.0	50
BSE072M038	NTR4.0	3.9	0.2	0.45	15	4.0	50
BSE072M039	NTR4.0	3.9	0.2	0.45	22	4.0	50
BSE072M040	NTR4.0	3.9	0.2	0.45	20	4.0	75
BSE072M041	NTR4.0	3.9	0.2	0.45	25	4.0	100
BSE072M042	NTR4.5	4.4	0.2	0.5	15	5.0	50
BSE072M043	NTR4.6	4.5	0.2	0.5	15	5.0	50
BSE072M044	NTR4.6	4.5	0.2	0.5	22	5.0	50
BSE072M045	NTR5.0	4.9	0.05	0.55	15	5.0	50
BSE072M046	NTR5.0	4.9	0.05	0.55	22	5.0	50
BSE072M047	NTR5.0	4.9	0.1	0.55	15	5.0	50
BSE072M065	NTR5.0	4.9	0.1	0.55	22	5.0	50
BSE072M048	NTR5.0	4.9	0.2	0.55	15	5.0	50
BSE072M049	NTR5.0	4.9	0.2	0.55	20	5.0	50
BSE072M050	NTR5.0	4.9	0.2	0.55	22	5.0	50
BSE072M068	NTR5.0	4.9	0.2	0.55	30	5.0	60
BSE072M051	NTR5.0	4.9	0.2	0.55	25	5.0	75
BSE072M052	NTR5.0	4.9	0.2	0.55	30	5.0	100
BSE072M053	NTR5.5	5.4	0.2	0.65	20	6.0	50
BSE072M054	NTR6.0	5.9	0.05	0.65	15	6.0	50
BSE072M055	NTR6.0	5.9	0.05	0.65	22	6.0	50
BSE072M056	NTR6.0	5.9	0.1	0.65	15	6.0	50
BSE072M057	NTR6.0	5.9	0.1	0.65	22	6.0	50
BSE072M058	NTR6.0	5.9	0.2	0.65	15	6.0	50
BSE072M059	NTR6.0	5.9	0.2	0.65	22	6.0	50
BSE072M069	NTR6.0	5.9	0.2	0.65	30	6.0	60
BSE072M070	NTR6.0	5.9	0.2	0.65	25	6.0	75
BSE072M060	NTR6.0	5.9	0.2	0.65	30	6.0	100
BSE072M061	NTR6.0	5.9	0.4	0.65	15	6.0	50
BSE072M062	NTR6.0	5.9	0.4	0.65	22	6.0	50
BSE072M063	NTR7.0	6.9	0.2	0.75	22	8.0	60
BSE072M064	NTR7.0	6.9	0.2	0.75	25	8.0	60

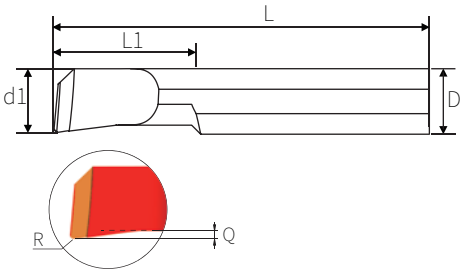
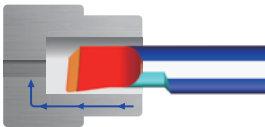
NTR Small Hole Boring Tool - Black Coating-3

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				⊙	⊙	○	○	○	○	○	○



UNIT=MM

Item Code	Model	d1	R	Q	L1	D	L
BSE072M065	NTR7.0	6.9	0.2	0.75	30	8.0	60
BSE072M066	NTR8.0	7.9	0.1	0.85	30	8.0	60
BSE072M067	NTR8.0	7.9	0.2	0.85	22	8.0	60
BSE072M068	NTR8.0	7.9	0.2	0.85	30	8.0	60
BSE072M069	NTR8.0	7.9	0.2	0.85	30	8.0	100
BSE072M071	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE072M072	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE072M073	NTR3.5	3.4	0.2	0.5	12	4.0	50
BSE072M074	NTR4.5	4.4	0.2	0.5	15	5.0	50
BSE072M075	NTR5.0	4.9	0.4	0.55	15	5.0	50
BSE072M076	NTR5.0	4.9	0.4	0.55	20	5.0	50
BSE072M077	NTR7.0	6.9	0.2	0.75	25	8.0	60
BSE072M078	NTR8.0	7.9	0.2	0.85	22	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
								⊙	⊙	⊙	○	○	⊙	⊙



UNIT=MM

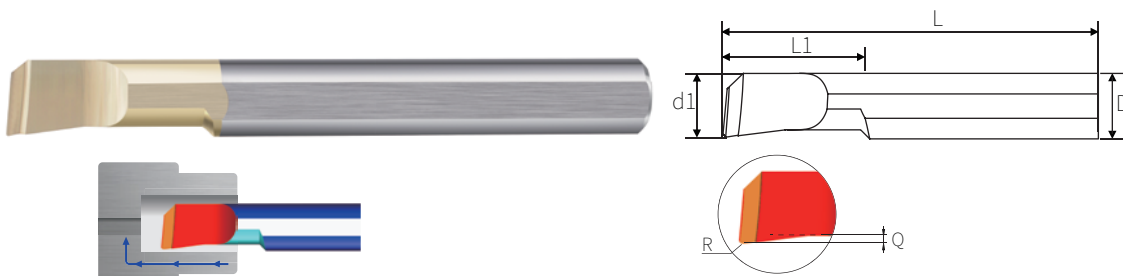
Item Code	Model	d1	R	Q	L1	D	L
BSE073M001	NTR0.9	0.8	0.05	0.1	3.0	4.0	50
BSE073M002	NTR1.0	0.9	0.05	0.1	3.0	4.0	50
BSE073M003	NTR1.2	1.1	0.05	0.15	4.0	4.0	50
BSE073M004	NTR1.4	1.3	0.05	0.15	5.0	4.0	50
BSE073M005	NTR1.6	1.5	0.05	0.2	6.0	4.0	50
BSE073M006	NTR1.8	1.7	0.05	0.2	7.0	4.0	50
BSE073M007	NTR1.8	1.7	0.1	0.2	7.0	4.0	50
BSE073M008	NTR2.0	1.9	0.05	0.25	8.0	4.0	50
BSE073M009	NTR2.0	1.9	0.1	0.25	8.0	4.0	50
BSE073M010	NTR2.5	2.4	0.05	0.3	10	4.0	50
BSE073M011	NTR2.5	2.4L	0.1	0.3	10	4.0	50
BSE073M012	NTR3.0	2.8	0.05	0.3	8.0	4.0	50
BSE073M013	NTR3.0	2.8	0.05	0.3	12	4.0	50
BSE073M014	NTR3.0	2.8	0.05	0.3	15	4.0	50
BSE073M015	NTR3.0	2.8	0.1	0.3	8.0	4.0	50
BSE073M016	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE073M017	NTR3.0	2.8	0.1	0.3	12	4.0	50
BSE073M018	NTR3.0	2.8	0.1	0.3	15	4.0	50
BSE073M019	NTR3.0	2.8	0.15	0.3	8.0	4.0	50
BSE073M020	NTR3.0	2.8	0.15	0.3	12	4.0	50
BSE073M066	NTR3.0	2.8	0.15	0.3	15	4.0	50
BSE073M067	NTR3.0	2.8	0.2	0.3	8.0	4.0	50
BSE073M021	NTR3.0	2.8	0.2	0.3	15	4.0	50
BSE073M022	NTR3.5	3.4	0.05	0.35	15	4.0	50
BSE073M023	NTR3.5	3.4	0.1	0.35	15	4.0	50
BSE073M024	NTR3.5	3.4	0.15	0.35	15	4.0	50
BSE073M025	NTR3.5	3.4	0.2	0.35	12	4.0	50
BSE073M026	NTR3.5	3.4	0.2	0.35	15	4.0	50
BSE073M027	NTR3.5	3.4	0.2	0.35	22	4.0	50
BSE073M028	NTR4.0	3.9	0.05	0.45	10	4.0	50
BSE073M029	NTR4.0	3.9	0.05	0.45	15	4.0	50
BSE073M030	NTR4.0	3.9	0.05	0.45	22	4.0	50
BSE073M031	NTR4.0	3.9	0.1	0.45	10	4.0	50
BSE073M032	NTR4.0	3.9	0.1	0.45	15	4.0	50
BSE073M033	NTR4.0	3.9	0.1	0.45	22	4.0	50

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
								⊙	⊙	⊙	○	○	⊙	⊙



UNIT=MM

Item Code	Model	d1	R	Q	L1	D	L
BSE073M034	NTR4.0	3.9	0.15	0.45	10	4.0	50
BSE073M035	NTR4.0	3.9	0.15	0.45	15	4.0	50
BSE073M036	NTR4.0	3.9	0.15	0.45	22	4.0	50
BSE073M037	NTR4.0	3.9	0.2	0.45	10	4.0	50
BSE073M038	NTR4.0	3.9	0.2	0.45	15	4.0	50
BSE073M039	NTR4.0	3.9	0.2	0.45	22	4.0	50
BSE073M040	NTR4.0	3.9	0.2	0.45	20	4.0	75
BSE073M041	NTR4.0	3.9	0.2	0.45	25	4.0	100
BSE073M042	NTR4.5	4.4	0.2	0.5	15	5.0	50
BSE073M043	NTR4.6	4.5	0.2	0.5	15	5.0	50
BSE073M044	NTR4.6	4.5	0.2	0.5	22	5.0	50
BSE073M045	NTR5.0	4.9	0.05	0.55	15	5.0	50
BSE073M046	NTR5.0	4.9	0.05	0.55	22	5.0	50
BSE073M047	NTR5.0	4.9	0.1	0.55	15	5.0	50
BSE073M065	NTR5.0	4.9	0.1	0.55	22	5.0	50
BSE073M048	NTR5.0	4.9	0.2	0.55	15	5.0	50
BSE073M049	NTR5.0	4.9	0.2	0.55	20	5.0	50
BSE073M050	NTR5.0	4.9	0.2	0.55	22	5.0	50
BSE073M068	NTR5.0	4.9	0.2	0.55	30	5.0	60
BSE073M051	NTR5.0	4.9	0.2	0.55	25	5.0	75
BSE073M052	NTR5.0	4.9	0.2	0.55	30	5.0	100
BSE073M053	NTR5.5	5.4	0.2	0.65	20	6.0	50
BSE073M054	NTR6.0	5.9	0.05	0.65	15	6.0	50
BSE073M055	NTR6.0	5.9	0.05	0.65	22	6.0	50
BSE073M056	NTR6.0	5.9	0.1	0.65	15	6.0	50
BSE073M057	NTR6.0	5.9	0.1	0.65	22	6.0	50
BSE073M058	NTR6.0	5.9	0.2	0.65	15	6.0	50
BSE073M059	NTR6.0	5.9	0.2	0.65	22	6.0	50
BSE073M069	NTR6.0	5.9	0.2	0.65	30	6.0	60
BSE073M070	NTR6.0	5.9	0.2	0.65	25	6.0	75
BSE073M060	NTR6.0	5.9	0.2	0.65	30	6.0	100
BSE073M061	NTR6.0	5.9	0.4	0.65	15	6.0	50
BSE073M062	NTR6.0	5.9	0.4	0.65	22	6.0	50
BSE073M063	NTR7.0	6.9	0.2	0.75	22	8.0	60
BSE073M064	NTR7.0	6.9	0.2	0.75	25	8.0	60

NTR small hole boring tool - Champagne Coating-3

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC		⊙	⊙	⊙	○	○	⊙	⊙



UNIT=MM

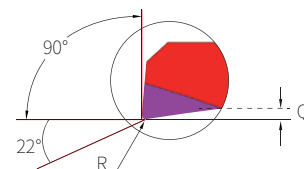
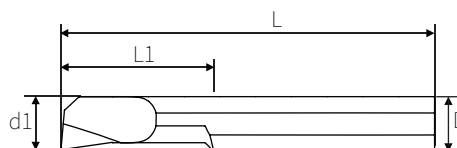
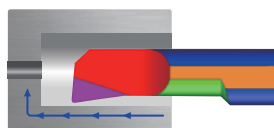
Item Code	Model	d1	R	Q	L1	D	L
BSE073M065	NTR7.0	6.9	0.2	0.75	30	8.0	60
BSE073M066	NTR8.0	7.9	0.1	0.85	30	8.0	60
BSE073M067	NTR8.0	7.9	0.2	0.85	22	8.0	60
BSE073M068	NTR8.0	7.9	0.2	0.85	30	8.0	60
BSE073M069	NTR8.0	7.9	0.2	0.85	30	8.0	100
BSE073M071	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE073M072	NTR3.0	2.8	0.1	0.3	10	4.0	50
BSE073M073	NTR3.5	3.4	0.2	0.5	12	4.0	50
BSE073M074	NTR4.5	4.4	0.2	0.5	15	5.0	50
BSE073M075	NTR5.0	4.9	0.4	0.55	15	5.0	50
BSE073M076	NTR5.0	4.9	0.4	0.55	20	5.0	50
BSE073M077	NTR7.0	6.9	0.2	0.75	25	8.0	60
BSE073M078	NTR8.0	7.9	0.2	0.85	22	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
									⊙	⊙	○	○	⊙	⊙



UNIT=MM

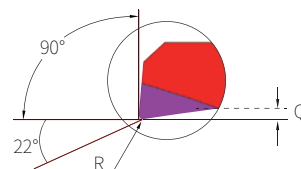
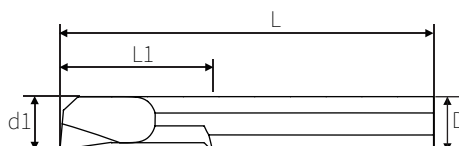
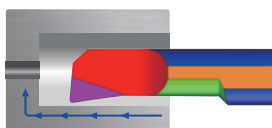
Item Code	Model	d1	R	Q	L1	D	L
NNR061N001	NNR1.0	0.9	0.05	0.1	3.0	4.0	50
NNR061N002	NNR1.2	1.1	0.05	0.15	4.0	4.0	50
NNR061N003	NNR1.4	1.3	0.05	0.15	5.0	4.0	50
NNR061N004	NNR1.6	1.5	0.05	0.2	6.0	4.0	50
NNR061N005	NNR1.8	1.7	0.1	0.2	7.0	4.0	50
NNR061N006	NNR2.0	1.9	0.1	0.25	8.0	4.0	50
NNR061N007	NNR2.0	1.9	0.1	0.25	10	4.0	50
NNR061N008	NNR2.5	2.4	0.1	0.3	10	4.0	50
NNR061N009	NNR2.5	2.4	0.1	0.3	15	4.0	50
NNR061N010	NNR3.0	2.8	0.1	0.3	8	4.0	50
NNR061N011	NNR3.0	2.8	0.1	0.3	12	4.0	50
NNR061N012	NNR3.0	2.8	0.1	0.3	15	4.0	50
NNR061N013	NNR3.0	2.8	0.15	0.3	12	4.0	50
NNR061N014	NNR3.0	2.8	0.2	0.3	12	4.0	50
NNR061N015	NNR3.0	2.8	0.2	0.3	15	4.0	50
NNR061N016	NNR4.0	3.9	0.1	0.45	10	4.0	50
NNR061N017	NNR4.0	3.9	0.1	0.45	15	4.0	50
NNR061N018	NNR4.0	3.9	0.2	0.45	10	4.0	50
NNR061N019	NNR4.0	3.9	0.2	0.45	15	4.0	50
NNR061N020	NNR4.0	3.9	0.2	0.45	22	4.0	50
NNR061N021	NNR4.0	3.9	0.4	0.45	15	4.0	50
NNR061N022	NNR5.0	4.9	0.2	0.55	15	5.0	50
NNR061N023	NNR5.0	4.9	0.2	0.55	22	5.0	50
NNR061N024	NNR5.0	4.9	0.4	0.55	22	5.0	50
NNR061N025	NNR6.0	5.9	0.2	0.65	15	6.0	50
NNR061N026	NNR6.0	5.9	0.2	0.65	22	6.0	50
NNR061N027	NNR6.0	5.9	0.4	0.65	22	6.0	50
NNR061N028	NNR8.0	7.9	0.2	0.85	32	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				⊙	⊙	○	○	○	○	○	○



UNIT=MM

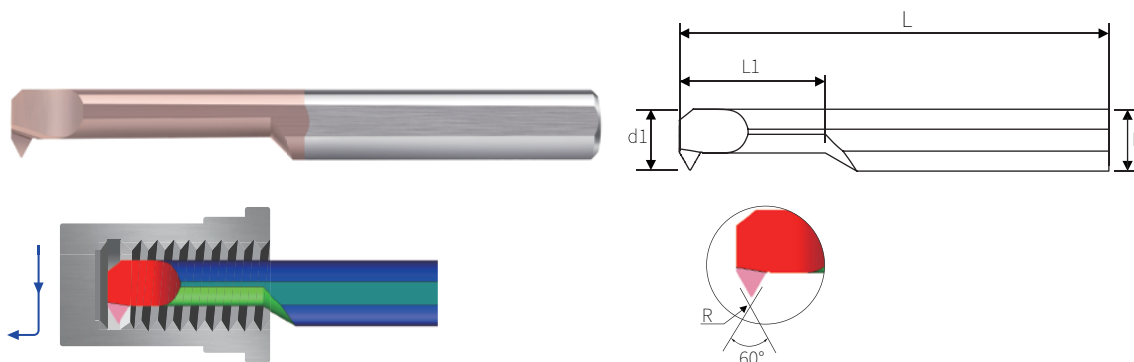
Item Code	Model	d1	R	Q	L1	D	L
NNR076N001	NNR1.0	0.8	0.05	0.2	3.0	4.0	50
NNR076N002	NNR1.5	1.2	0.1	0.25	5.0	4.0	50
NNR076N003	NNR2.0	1.7	0.1	0.35	7.0	4.0	50
NNR076N004	NNR2.5	2.3	0.1	0.45	7.0	4.0	50
NNR076N005	NNR2.5	2.3	0.1	0.45	10	4.0	50
NNR076N006	NNR3.0	2.7	0.1	0.45	10	4.0	50
NNR076N007	NNR3.0	2.7	0.1	0.45	15	4.0	50
NNR076N008	NNR3.5	3.2	0.15	0.5	10	4.0	50
NNR076N009	NNR3.5	3.2	0.15	0.5	15	4.0	50
NNR076N010	NNR4.0	3.7	0.15	0.5	10	4.0	50
NNR076N011	NNR4.0	3.7	0.15	0.5	15	4.0	50
NNR076N012	NNR4.0	3.7	0.15	0.5	20	4.0	50
NNR076N013	NNR4.5	4.0	0.15	0.7	15	4.0	50
NNR076N014	NNR4.5	4.0	0.15	0.7	20	4.0	50
NNR076N015	NNR5.0	4.7	0.2	0.8	10	5.0	50
NNR076N016	NNR5.0	4.7	0.2	0.8	15	5.0	50
NNR076N017	NNR5.0	4.7	0.2	0.8	25	5.0	50
NNR076N018	NNR5.0	4.7	0.2	0.8	30	5.0	60
NNR076N019	NNR5.5	5.2	0.2	0.9	15	6.0	50
NNR076N020	NNR5.5	5.2	0.2	0.9	20	6.0	50
NNR076N021	NNR5.5	5.2	0.2	0.9	25	6.0	50
NNR076N022	NNR6.0	5.7	0.2	0.9	15	6.0	50
NNR076N023	NNR6.0	5.7	0.2	0.9	20	6.0	50
NNR076N024	NNR6.0	5.7	0.2	0.9	25	6.0	50
NNR076N025	NNR6.0	5.7	0.2	0.9	30	6.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

Item Code	Model	d1	R	Angle	P	L1	D	L
BSE019M015	MIR1.0	0.9	0	60°		3.5	4.0	50
BSE019M001	NIR1.5	1.4	0.03	60°	0.3-0.4	4.0	4.0	50
BSE019M009	NIR2.0	1.9	0.03	60°	0.3-0.5	4.0	4.0	50
BSE019M002	NIR2.0	1.9	0.03	60°	0.3-0.5	6.0	4.0	50
BSE019M010	NIR2.5	2.4	0.03	60°	0.3-0.6	5.0	4.0	50
BSE019M003	NIR2.5	2.4	0.03	60°	0.3-0.6	7.0	4.0	50
BSE019M011	NIR3.0	2.9	0.05	60°	0.5-0.8	6.0	4.0	50
BSE019M004	NIR3.0	2.9	0.05	60°	0.5-0.8	10	4.0	50
BSE019M012	NIR4.0	3.9	0.05	60°	0.5-1.0	8.0	4.0	50
BSE019M005	NIR4.0	3.9	0.05	60°	0.5-1.0	12	4.0	50
BSE019M013	NIR5.0	4.9	0.1	60°	0.8-1.25	12	5.0	50
BSE019M006	NIR5.0	4.9	0.1	60°	0.8-1.25	15	5.0	50
BSE019M014	NIR6.0	5.9	0.1	60°	0.8-1.5	15	6.0	50
BSE019M007	NIR6.0	5.9	0.1	60°	0.8-1.5	22	6.0	50
BSE019M008	NIR8.0	7.9	0.1	60°	1.0-2.0	22	8.0	60

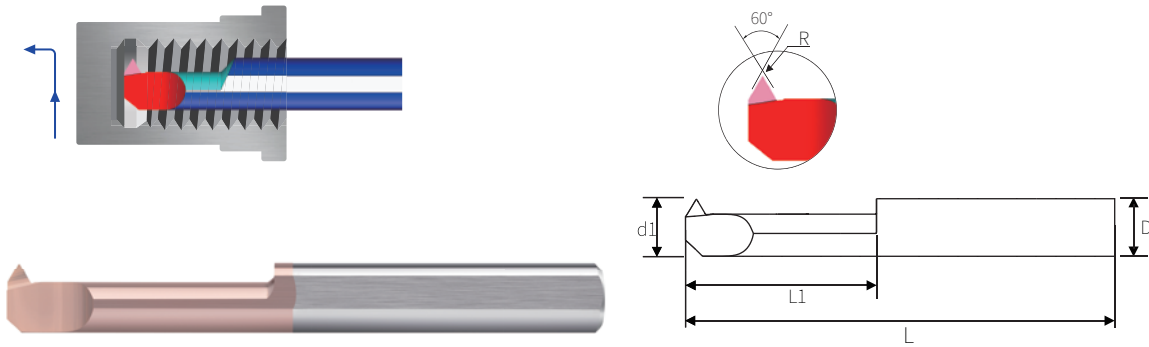
NIL Small Hole Thread Turning Tool

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

◎ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
◎	◎	○	○				○	◎		◎				○



UNIT=MM

Item Code	Model	d1	R	Angle	P	L1	D	L
BSE036M001	NIL1.5	1.4	0.03	60°	0.3-0.4	4.0	4.0	50
BSE036M002	NIL2.0	1.9	0.03	60°	0.3-0.5	6.0	4.0	50
BSE036M003	NIL2.5	2.4	0.03	60°	0.3-0.6	7.0	4.0	50
BSE036M004	NIL3.0	2.9	0.05	60°	0.5-0.8	10	4.0	50
BSE036M005	NIL4.0	3.9	0.05	60°	0.5-1.0	12	4.0	50
BSE036M006	NIL5.0	4.9	0.1	60°	0.8-1.25	15	5.0	50
BSE036M007	NIL6.0	5.9	0.1	60°	0.8-1.5	22	6.0	50
BSE036M008	NIL8.0	7.9	0.1	60°	1.0-2.0	22	8.0	60

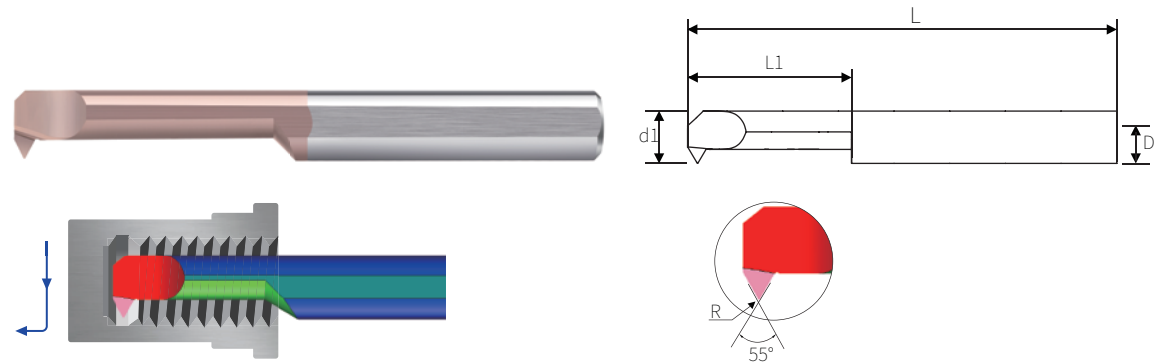
NIR(55°) Small HoleThread Turning Tool(55°)

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
⊙	⊙	○	○				○	⊙		⊙				○
			~48HRC	~55HRC	~60HRC	~65HRC								



UNIT=MM

Item Code	Model	d1	R	Angle	L1	D	L
BSE040M001	NIR3.0	2.9	0.05	55°	10	4.0	50
BSE040M002	NIR4.0	3.9	0.05	55°	12	4.0	50
BSE040M003	NIR4.0	3.9	0.1	55°	12	4.0	50
BSE040M004	NIR5.0	4.9	0.05	55°	15	5.0	50
BSE040M005	NIR5.0	4.9	0.1	55°	15	5.0	50
BSE040M006	NIR6.0	5.9	0.05	55°	22	6.0	50
BSE040M007	NIR6.0	5.9	0.1	55°	22	6.0	50
BSE040M008	NIR8.0	7.9	0.1	55°	22	8.0	60

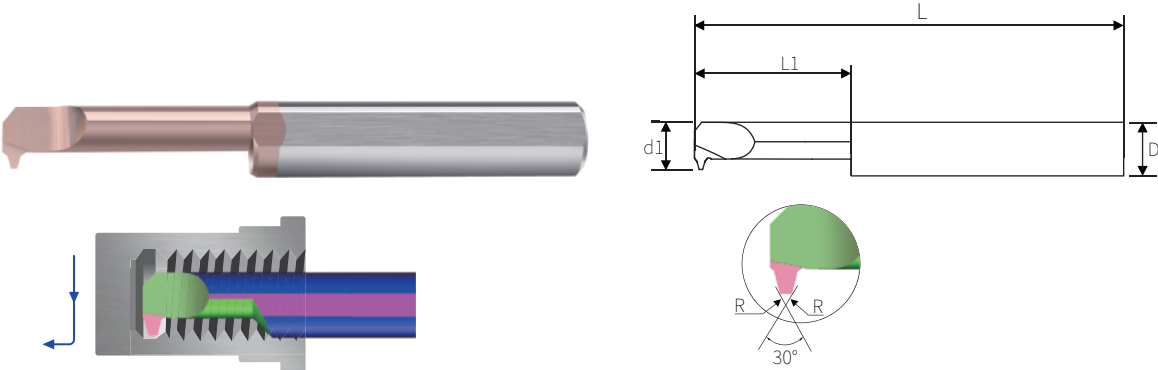
NIR Small Hole Thread Turning Tool(TR)

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

Item Code	Model	d1	Angle	L1	D	L
BSE041T001	NIR 6D 20L 1.5 TR	5.6	30°	20	6.0	50
BSE041T002	NIR 8D 25L 2.0 TR	6.4	30°	25	8.0	60
BSE041T003	NIR 8D 35L 3.0 TR	6.8	30°	35	8.0	75
BSE041T004	NIR 10D 35L 2.0 TR	9.6	30°	35	10	75
BSE041T005	NIR 10D 45L 4.0 TR	9.9	30°	45	10	100
BSE041T006	NIR 12D 50L 5.0 TR	11.9	30°	50	12	100

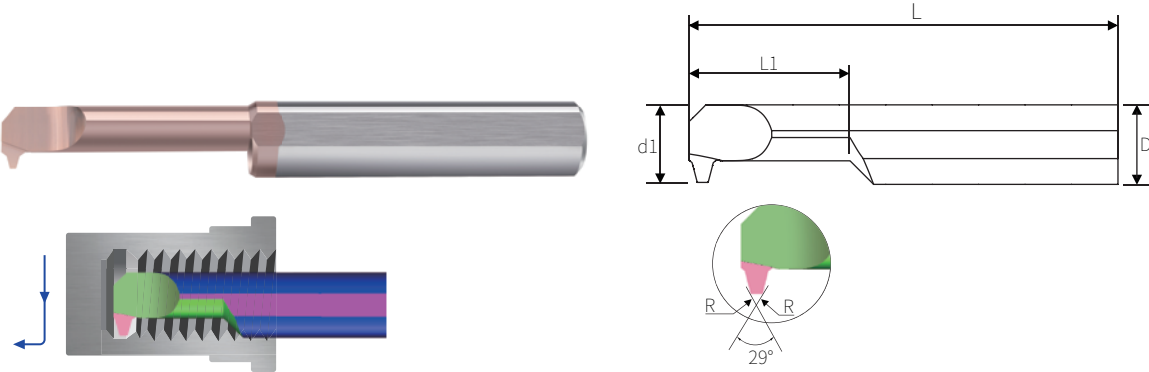
NIR Small Hole Thread Turning Tool(ACME)

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

Item Code	Model	d1	Angle	L1	D	L
BSE043T001	NIR 4D 15L 16 ACME	3.9	29°	15	4.0	50
BSE043T002	NIR 6D 20L 14 ACME	5.6	29°	20	6.0	50
BSE043T003	NIR 8D 25L 12 ACME	6.6	29°	25	8.0	60
BSE043T004	NIR 8D 30L 10 ACME	7.9	29°	30	8.0	75
BSE043T005	NIR 10D 35L 8 ACME	9.9	29°	35	10	75
BSE043T006	NIR 10D 45L 6 ACME	9.9	29°	45	10	100
BSE043T007	NIR 12D 50L 5 ACME	11.9	29°	50	12	100

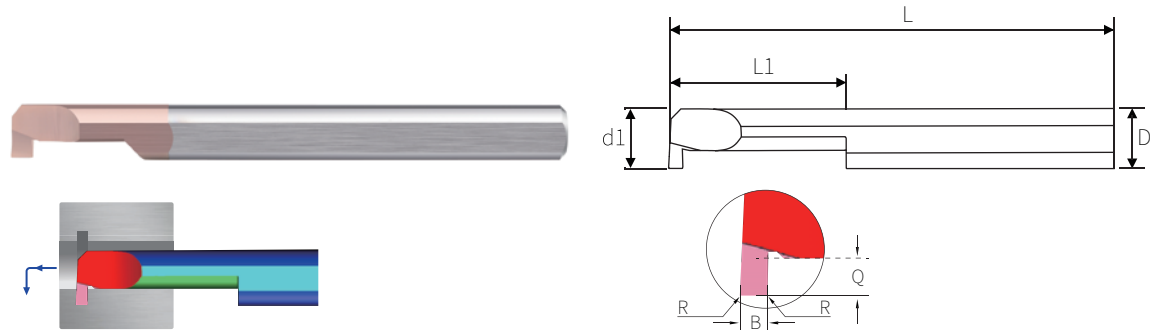
NGR Small Hole Slot Tool

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

Item Code	Model	d1	B	Q	L1	D	L
BSE029G001	NGR3.0	2.9	0.5	0.8	10	4.0	50
BSE029G002	NGR3.0	2.9	0.75	0.8	10	4.0	50
BSE029G003	NGR3.0	2.9	1.0	0.8	10	4.0	50
BSE029G004	NGR3.0	2.9	1.5	0.8	10	4.0	50
BSE029G005	NGR4.0	3.9	0.5	1.0	10	4.0	50
BSE029G006	NGR4.0	3.9	0.8	1.0	10	4.0	50
BSE029G007	NGR4.0	3.9	1.0	1.0	10	4.0	50
BSE029G008	NGR4.0	3.9	1.5	1.0	10	4.0	50
BSE029G009	NGR5.0	4.9	1.0	1.5	10	5.0	50
BSE029G010	NGR5.0	4.9	1.2	1.5	10	5.0	50
BSE029G011	NGR5.0	4.9	1.5	1.5	10	5.0	50
BSE029G012	NGR5.0	4.9	2.0	2.0	10	5.0	50
BSE029G013	NGR6.0	5.9	1.0	2.0	15	6.0	50
BSE029G014	NGR6.0	5.9	1.5	2.0	15	6.0	50
BSE029G015	NGR6.0	5.9	2.0	2.5	15	6.0	50
BSE029G016	NGR6.0	5.9	2.5	2.5	15	6.0	50
BSE029G017	NGR8.0	7.9	1.5	2.0	20	8.0	60
BSE029G018	NGR8.0	7.9	2.0	2.5	20	8.0	60
BSE029G019	NGR8.0	7.9	2.5	3.0	20	8.0	60
BSE029G020	NGR8.0	7.9	3.0	3.0	20	8.0	60
BSE029G021	MGR4.0	3.9	1.2	1.0	10	4.0	50
BSE029G022	MGR6.0	5.9	1.2	2.0	15	6.0	50

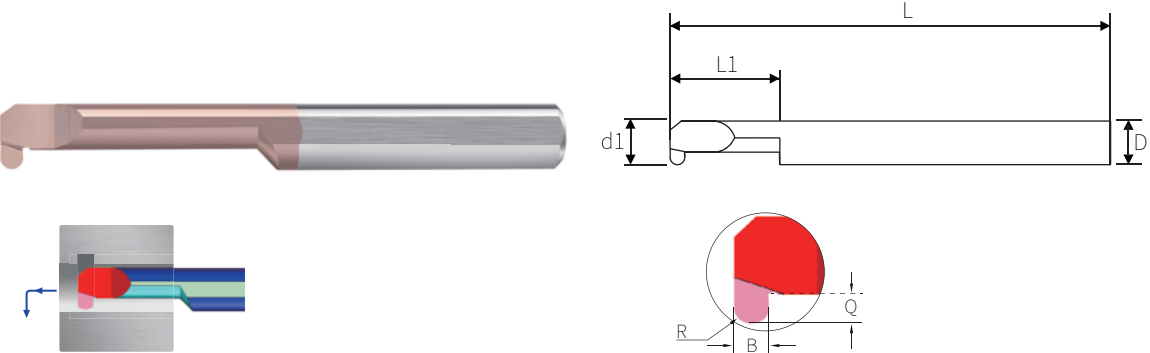
NKR Tungsten Steel Small Hole Arc Groove Cutter

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

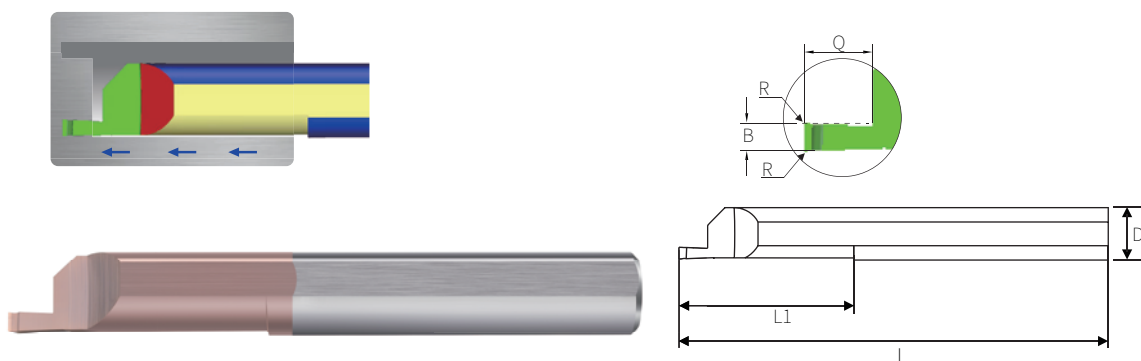
Item Code	Model	d1	R	B	Q	L1	D	L
BSE064K001	NKR4.0	3.9	0.5	1.0	1.0	10	4.0	50
BSE064K002	NKR4.0	3.9	0.5	1.0	1.0	15	4.0	50
BSE064K003	NKR4.0	3.9	0.75	1.5	1.0	10	4.0	50
BSE064K004	NKR4.0	3.9	0.75	1.5	1.0	15	4.0	50
BSE064K005	NKR5.0	4.9	0.5	1.0	1.2	15	5.0	50
BSE064K006	NKR5.0	4.9	0.5	1.0	1.2	22	5.0	50
BSE064K007	NKR5.0	4.9	0.75	1.5	1.2	15	5.0	50
BSE064K008	NKR5.0	4.9	0.75	1.5	1.2	22	5.0	50
BSE064K009	NKR5.0	4.9	1.0	2.0	1.3	15	5.0	50
BSE064K010	NKR5.0	4.9	1.0	2.0	1.3	22	5.0	50
BSE064K011	NKR6.0	5.9	0.5	1.0	1.6	15	6.0	50
BSE064K012	NKR6.0	5.9	0.5	1.0	1.6	22	6.0	50
BSE064K013	NKR6.0	5.9	0.75	1.5	1.6	15	6.0	50
BSE064K014	NKR6.0	5.9	0.75	1.5	1.6	22	6.0	50
BSE064K015	NKR6.0	5.9	1.0	2.0	1.6	15	6.0	50
BSE064K016	NKR6.0	5.9	1.0	2.0	1.6	22	6.0	50
BSE064K017	NKR8.0	7.9	0.5	1.0	2.0	22	8.0	60
BSE064K018	NKR8.0	7.9	0.75	1.5	2.0	22	8.0	60
BSE064K019	NKR8.0	7.9	1.0	2.0	2.0	22	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

Item Code	Model	B	Q	R	L1	D	L
BSE030F015	NFR4.0	0.5	1.0	0.05	15	4.0	50
BSE030F016	NFR4.0	0.75	1.2	0.05	15	4.0	50
BSE030F017	NFR4.0	1.0	1.5	0.05	15	4.0	50
BSE030F027	NFR4.0	1.5	2.0	0.05	15	4.0	50
BSE030F018	NFR5.0	1.0	2.0	0.05	22	5.0	50
BSE030F019	NFR5.0	1.5	2.5	0.05	22	5.0	50
BSE030F020	NFR5.0	2.0	3.0	0.05	22	5.0	50
BSE030F001	NFR6.0	0.5	1.0	0.05	20	6.0	50
BSE030F002	NFR6.0	1.0	2.0	0.05	20	6.0	50
BSE030F003	NFR6.0	1.5	3.0	0.05	20	6.0	50
BSE030F004	NFR6.0	2.0	4.0	0.05	20	6.0	50
BSE030F005	NFR8.0	1.0	2.0	0.05	25	8.0	60
BSE030F006	NFR8.0	1.5	3.0	0.05	25	8.0	60
BSE030F007	NFR8.0	2.0	4.0	0.05	25	8.0	60

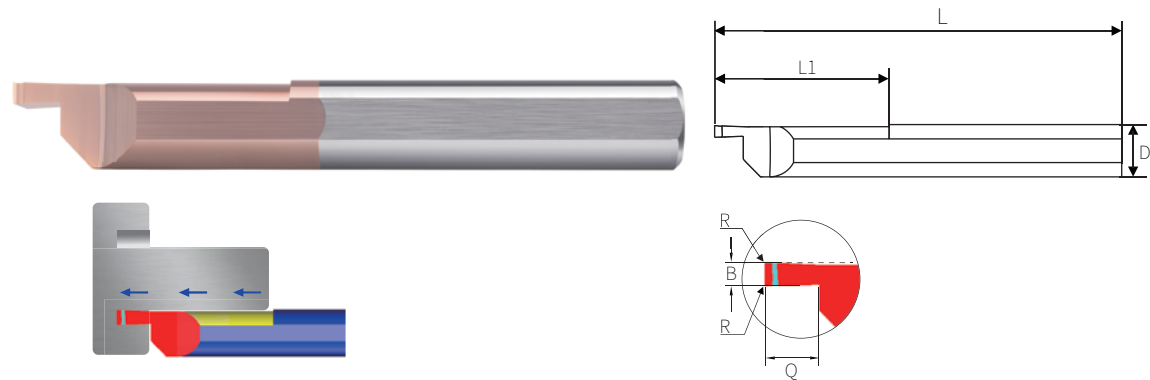
NFL Tungsten Steel Face Groove Tool (Backhand/Left Hand)

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

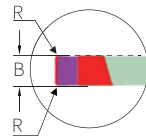
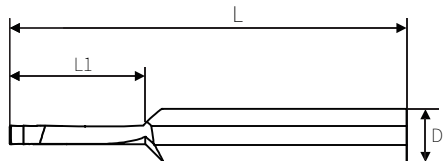
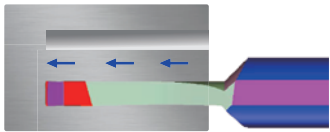
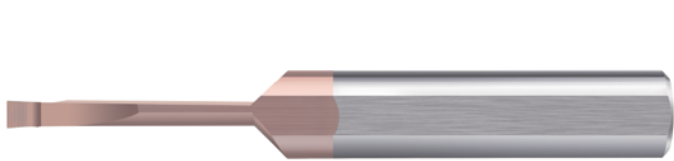
Item Code	Model	B	Q	R	L1	D	L
BSE030F021	NFR4.0	0.5	1.0	0.05	15	4.0	50
BSE030F022	NFR4.0	0.75	1.2	0.05	15	4.0	50
BSE030F023	NFR4.0	1.0	1.5	0.05	15	4.0	50
BSE030F028	NFR4.0	1.5	2.0	0.05	15	4.0	50
BSE030F024	NFR5.0	1.0	2.0	0.05	22	5.0	50
BSE030F025	NFR5.0	1.5	2.5	0.05	22	5.0	50
BSE030F026	NFR5.0	2.0	3.0	0.05	22	5.0	50
BSE030F008	NFR6.0	0.5	1.0	0.05	20	6.0	50
BSE030F009	NFR6.0	1.0	2.0	0.05	20	6.0	50
BSE030F010	NFR6.0	1.5	3.0	0.05	20	6.0	50
BSE030F011	NFR6.0	2.0	4.0	0.05	20	6.0	50
BSE030F012	NFR8.0	1.0	2.0	0.05	25	8.0	60
BSE030F013	NFR8.0	1.5	3.0	0.05	25	8.0	60
BSE030F014	NFR8.0	2.0	4.0	0.05	25	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

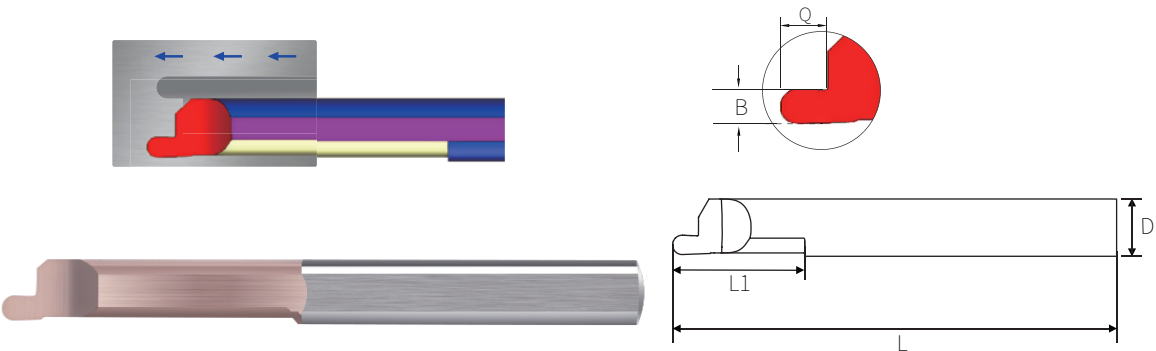
Item Code	Model	B	L1	D	L
BSE033V001	NVR6.0	2.0	10	6.0	50
BSE033V002	NVR6.0	2.5	10	6.0	50
BSE033V003	NVR6.0	2.0	15	6.0	50
BSE033V004	NVR6.0	2.5	15	6.0	50
BSE033V005	NVR8.0	2.5	22	8.0	60
BSE033V006	NVR8.0	3.0	22	8.0	60
BSE033V007	NVR8.0	4.0	22	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

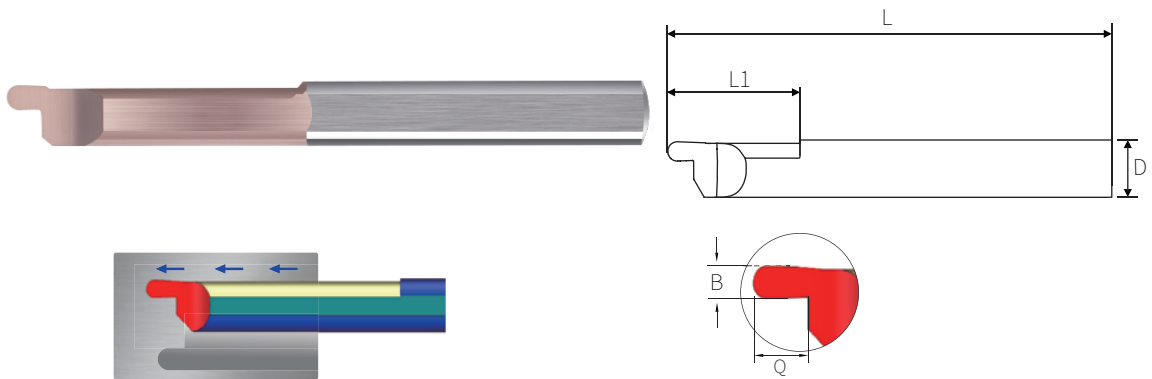
Item Code	Model	R	B	Q	L1	D	L
BSE065Z001	NZR4.0	0.5	1.0	1.2	15	4.0	50
BSE065Z002	NZR4.0	0.75	1.5	1.5	15	4.0	50
BSE065Z003	NZR5.0	0.5	1.0	1.2	22	5.0	50
BSE065Z004	NZR5.0	0.75	1.5	1.5	22	5.0	50
BSE065Z005	NZR5.0	1.0	2.0	2.5	22	5.0	50
BSE065Z006	NZR6.0	0.5	1.0	1.2	22	6.0	50
BSE065Z007	NZR6.0	0.75	1.5	1.5	22	6.0	50
BSE065Z008	NZR6.0	1.0	2.0	2.5	22	6.0	50

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N					S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy	
~48HRC	~55HRC	~60HRC	~65HRC												
⊙	⊙	○	○				○	⊙		⊙					○



UNIT=MM

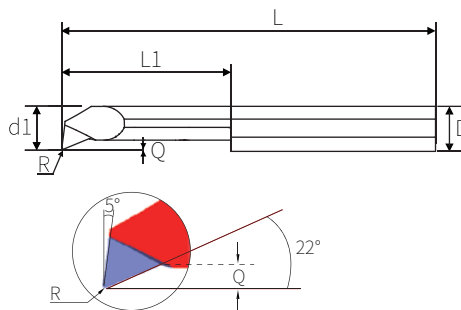
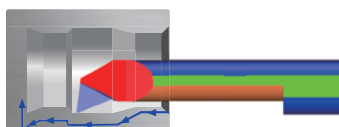
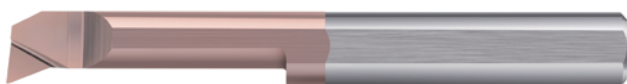
Item Code	Model	R	B	Q	L1	D	L
BSE065Z009	NZL4.0	0.5	1.0	1.2	15	4.0	50
BSE065Z010	NZL4.0	0.75	1.5	1.5	15	4.0	50
BSE065Z011	NZL5.0	0.5	1.0	1.2	22	5.0	50
BSE065Z012	NZL5.0	0.75	1.5	1.5	22	5.0	50
BSE065Z013	NZL5.0	1.0	2.0	2.5	22	5.0	50
BSE065Z014	NZL6.0	0.5	1.0	1.2	22	6.0	50
BSE065Z015	NZL6.0	0.75	1.5	1.5	22	6.0	50
BSE065Z016	NZL6.0	1.0	2.0	2.5	22	6.0	50

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

Item Code	Model	d1	R	Q	L1	D	L
BSE031P001	NPR0.9	0.8	0.05	0.12	3.0	4.0	50
BSE031P002	NPR1.1	1.0	0.05	0.15	3.0	4.0	50
BSE031P003	NPR1.3	1.2	0.05	0.15	4.5	4.0	50
BSE031P004	NPR1.5	1.4	0.05	0.2	5.0	4.0	50
BSE031P005	NPR1.7	1.6	0.05	0.3	6.0	4.0	50
BSE031P006	NPR1.9	1.8	0.05	0.3	7.0	4.0	50
BSE031P007	NPR2.0	1.9	0.05	0.4	8.0	4.0	50
BSE031P008	NPR2.0	1.9	0.1	0.4	8.0	4.0	50
BSE031P009	NPR2.5	2.4	0.05	0.5	10	4.0	50
BSE031P010	NPR2.5	2.4	0.1	0.5	10	4.0	50
BSE031P011	NPR3.0	2.9	0.05	0.6	8.0	4.0	50
BSE031P012	NPR3.0	2.9	0.1	0.6	8.0	4.0	50
BSE031P013	NPR3.0	2.9	0.15	0.6	8.0	4.0	50
BSE031P014	NPR3.0	2.9	0.05	0.6	12	4.0	50
BSE031P015	NPR3.0	2.9	0.1	0.6	12	4.0	50
BSE031P016	NPR3.0	2.9	0.15	0.6	12	4.0	50
BSE031P017	NPR4.0	3.9	0.05	0.8	10	4.0	50
BSE031P018	NPR4.0	3.9	0.1	0.8	10	4.0	50
BSE031P019	NPR4.0	3.9	0.15	0.8	10	4.0	50
BSE031P020	NPR4.0	3.9	0.05	0.8	15	4.0	50
BSE031P021	NPR4.0	3.9	0.1	0.8	15	4.0	50
BSE031P022	NPR4.0	3.9	0.15	0.8	15	4.0	50
BSE031P023	NPR5.0	4.9	0.05	1.0	15	5.0	50
BSE031P024	NPR5.0	4.9	0.1	1.0	15	5.0	50
BSE031P025	NPR5.0	4.9	0.2	1.0	15	5.0	50
BSE031P026	NPR5.0	4.9	0.05	1.0	22	5.0	50
BSE031P027	NPR5.0	4.9	0.1	1.0	22	5.0	50
BSE031P028	NPR5.0	4.9	0.2	1.0	22	5.0	50
BSE031P029	NPR6.0	5.9	0.05	1.2	15	6.0	50
BSE031P030	NPR6.0	5.9	0.1	1.2	15	6.0	50
BSE031P031	NPR6.0	5.9	0.2	1.2	15	6.0	50
BSE031P032	NPR6.0	5.9	0.05	1.2	22	6.0	50

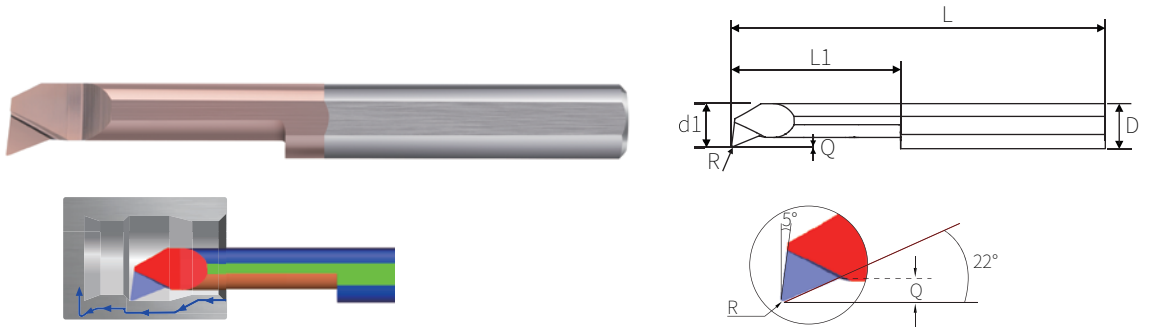
NPR Tungsten Steel Mini Copy Boring Tool-2

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

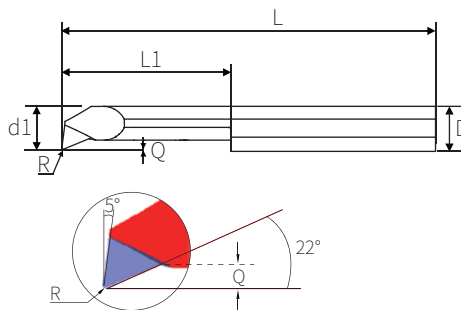
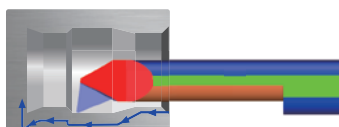
Item Code	Model	d1	R	Q	L1	D	L
BSE031P033	NPR6.0	5.9	0.1	1.2	22	6.0	50
BSE031P034	NPR6.0	5.9	0.2	1.2	22	6.0	50
BSE031P035	NPR7.0	6.9	0.1	1.5	22	8.0	60
BSE031P036	NPR7.0	6.9	0.2	1.5	22	8.0	60
BSE031P037	NPR7.0	6.9	0.1	1.5	30	8.0	60
BSE031P038	NPR7.0	6.9	0.2	1.5	30	8.0	60
BSE031P039	NPR8.0	7.9	0.1	1.8	22	8.0	60
BSE031P040	NPR8.0	7.9	0.2	1.8	22	8.0	60
BSE031P041	NPR8.0	7.9	0.1	1.8	30	8.0	60
BSE031P042	NPR8.0	7.9	0.2	1.8	30	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N					S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy	
			~48HRC	~55HRC	~60HRC	~65HRC									
⊙	⊙	○	○				⊙	⊙	○	○	○	○	○	○	○



UNIT=MM

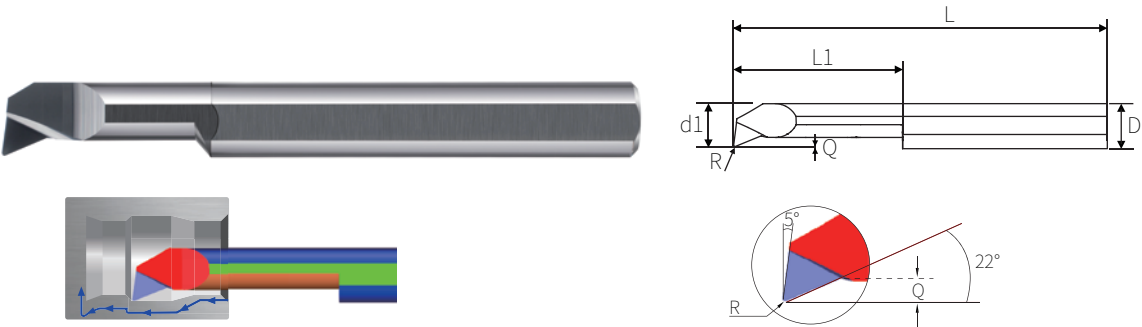
Item Code	Model	d1	R	Q	L1	D	L
BSE074P001	NPR0.9	0.8	0.05	0.12	3.0	4.0	50
BSE074P002	NPR1.1	1.0	0.05	0.15	3.0	4.0	50
BSE074P003	NPR1.3	1.2	0.05	0.15	4.5	4.0	50
BSE074P004	NPR1.5	1.4	0.05	0.2	5.0	4.0	50
BSE074P005	NPR1.7	1.6	0.05	0.3	6.0	4.0	50
BSE074P006	NPR1.9	1.8	0.05	0.3	7.0	4.0	50
BSE074P007	NPR2.0	1.9	0.05	0.4	8.0	4.0	50
BSE074P008	NPR2.0	1.9	0.1	0.4	8.0	4.0	50
BSE074P009	NPR2.5	2.4	0.05	0.5	10	4.0	50
BSE074P010	NPR2.5	2.4	0.1	0.5	10	4.0	50
BSE074P011	NPR3.0	2.9	0.05	0.6	8.0	4.0	50
BSE074P012	NPR3.0	2.9	0.1	0.6	8.0	4.0	50
BSE074P013	NPR3.0	2.9	0.15	0.6	8.0	4.0	50
BSE074P014	NPR3.0	2.9	0.05	0.6	12	4.0	50
BSE074P015	NPR3.0	2.9	0.1	0.6	12	4.0	50
BSE074P016	NPR3.0	2.9	0.15	0.6	12	4.0	50
BSE074P017	NPR4.0	3.9	0.05	0.8	10	4.0	50
BSE074P018	NPR4.0	3.9	0.1	0.8	10	4.0	50
BSE074P019	NPR4.0	3.9	0.15	0.8	10	4.0	50
BSE074P020	NPR4.0	3.9	0.05	0.8	15	4.0	50
BSE074P021	NPR4.0	3.9	0.1	0.8	15	4.0	50
BSE074P022	NPR4.0	3.9	0.15	0.8	15	4.0	50
BSE074P023	NPR5.0	4.9	0.05	1.0	15	5.0	50
BSE074P024	NPR5.0	4.9	0.1	1.0	15	5.0	50
BSE074P025	NPR5.0	4.9	0.2	1.0	15	5.0	50
BSE074P026	NPR5.0	4.9	0.05	1.0	22	5.0	50
BSE074P027	NPR5.0	4.9	0.1	1.0	22	5.0	50
BSE074P028	NPR5.0	4.9	0.2	1.0	22	5.0	50
BSE074P029	NPR6.0	5.9	0.05	1.2	15	6.0	50
BSE074P030	NPR6.0	5.9	0.1	1.2	15	6.0	50
BSE074P031	NPR6.0	5.9	0.2	1.2	15	6.0	50
BSE074P032	NPR6.0	5.9	0.05	1.2	22	6.0	50

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	⊙	○	○				⊙	⊙	○	○	○	○	○	○



UNIT=MM

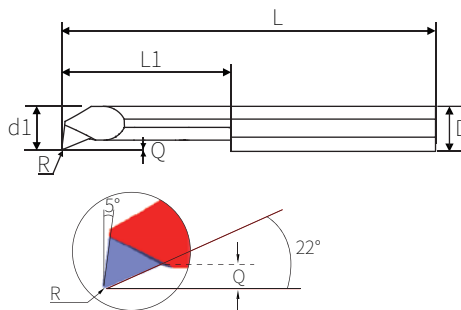
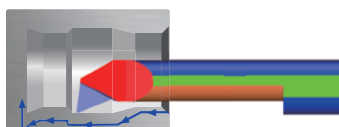
Item Code	Model	d1	R	Q	L1	D	L
BSE074P033	NPR6.0	5.9	0.1	1.2	22	6.0	50
BSE074P034	NPR6.0	5.9	0.2	1.2	22	6.0	50
BSE074P035	NPR7.0	6.9	0.1	1.5	22	8.0	60
BSE074P036	NPR7.0	6.9	0.2	1.5	22	8.0	60
BSE074P037	NPR7.0	6.9	0.1	1.5	30	8.0	60
BSE074P038	NPR7.0	6.9	0.2	1.5	30	8.0	60
BSE074P039	NPR8.0	7.9	0.1	1.8	22	8.0	60
BSE074P040	NPR8.0	7.9	0.2	1.8	22	8.0	60
BSE074P041	NPR8.0	7.9	0.1	1.8	30	8.0	60
BSE074P042	NPR8.0	7.9	0.2	1.8	30	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N					S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy	
			~48HRC	~55HRC	~60HRC	~65HRC									
								⊙	⊙	⊙	○	○	⊙	⊙	



UNIT=MM

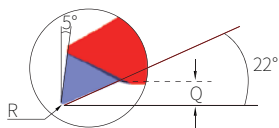
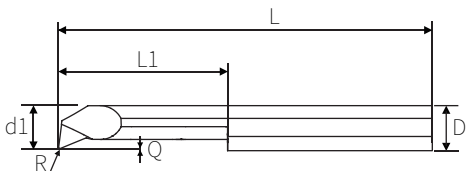
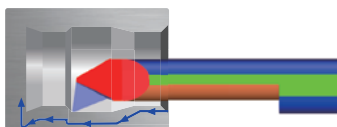
Item Code	Model	d1	R	Q	L1	D	L
BSE075P001	NPR0.9	0.8	0.05	0.12	3.0	4.0	50
BSE075P002	NPR1.1	1.0	0.05	0.15	3.0	4.0	50
BSE075P003	NPR1.3	1.2	0.05	0.15	4.5	4.0	50
BSE075P004	NPR1.5	1.4	0.05	0.2	5.0	4.0	50
BSE075P005	NPR1.7	1.6	0.05	0.3	6.0	4.0	50
BSE075P006	NPR1.9	1.8	0.05	0.3	7.0	4.0	50
BSE075P007	NPR2.0	1.9	0.05	0.4	8.0	4.0	50
BSE075P008	NPR2.0	1.9	0.1	0.4	8.0	4.0	50
BSE075P009	NPR2.5	2.4	0.05	0.5	10	4.0	50
BSE075P010	NPR2.5	2.4	0.1	0.5	10	4.0	50
BSE075P011	NPR3.0	2.9	0.05	0.6	8.0	4.0	50
BSE075P012	NPR3.0	2.9	0.1	0.6	8.0	4.0	50
BSE075P013	NPR3.0	2.9	0.15	0.6	8.0	4.0	50
BSE075P014	NPR3.0	2.9	0.05	0.6	12	4.0	50
BSE075P015	NPR3.0	2.9	0.1	0.6	12	4.0	50
BSE075P016	NPR3.0	2.9	0.15	0.6	12	4.0	50
BSE075P017	NPR4.0	3.9	0.05	0.8	10	4.0	50
BSE075P018	NPR4.0	3.9	0.1	0.8	10	4.0	50
BSE075P019	NPR4.0	3.9	0.15	0.8	10	4.0	50
BSE075P020	NPR4.0	3.9	0.05	0.8	15	4.0	50
BSE075P021	NPR4.0	3.9	0.1	0.8	15	4.0	50
BSE075P022	NPR4.0	3.9	0.15	0.8	15	4.0	50
BSE075P023	NPR5.0	4.9	0.05	1.0	15	5.0	50
BSE075P024	NPR5.0	4.9	0.1	1.0	15	5.0	50
BSE075P025	NPR5.0	4.9	0.2	1.0	15	5.0	50
BSE075P026	NPR5.0	4.9	0.05	1.0	22	5.0	50
BSE075P027	NPR5.0	4.9	0.1	1.0	22	5.0	50
BSE075P028	NPR5.0	4.9	0.2	1.0	22	5.0	50
BSE075P029	NPR6.0	5.9	0.05	1.2	15	6.0	50
BSE075P030	NPR6.0	5.9	0.1	1.2	15	6.0	50
BSE075P031	NPR6.0	5.9	0.2	1.2	15	6.0	50
BSE075P032	NPR6.0	5.9	0.05	1.2	22	6.0	50

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
								⊙	⊙	⊙	○	○	⊙	⊙



UNIT=MM

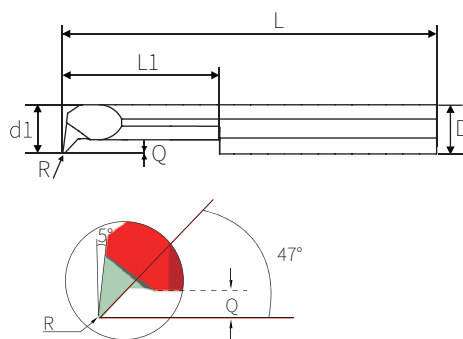
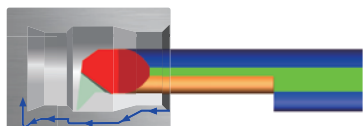
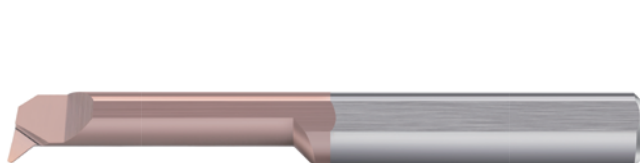
Item Code	Model	d1	R	Q	L1	D	L
BSE075P033	NPR6.0	5.9	0.1	1.2	22	6.0	50
BSE075P034	NPR6.0	5.9	0.2	1.2	22	6.0	50
BSE075P035	NPR7.0	6.9	0.1	1.5	22	8.0	60
BSE075P036	NPR7.0	6.9	0.2	1.5	22	8.0	60
BSE075P037	NPR7.0	6.9	0.1	1.5	30	8.0	60
BSE075P038	NPR7.0	6.9	0.2	1.5	30	8.0	60
BSE075P039	NPR8.0	7.9	0.1	1.8	22	8.0	60
BSE075P040	NPR8.0	7.9	0.2	1.8	22	8.0	60
BSE075P041	NPR8.0	7.9	0.1	1.8	30	8.0	60
BSE075P042	NPR8.0	7.9	0.2	1.8	30	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				○	⊙		⊙				○



UNIT=MM

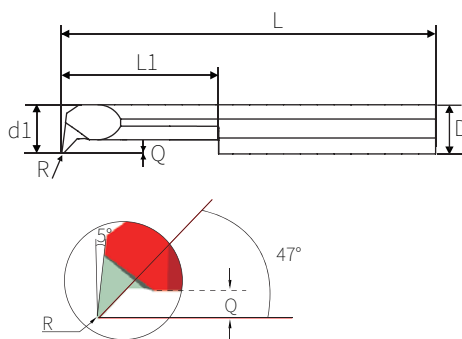
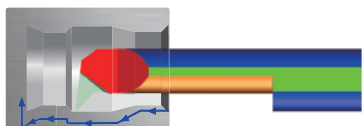
Item Code	Model	d1	R	Q	L1	D	L
BSE076Q001	NQR3.0	2.9	0.05	0.7	9	4.0	50
BSE076Q002	NQR3.0	2.9	0.1	0.7	9	4.0	50
BSE076Q003	NQR3.0	2.9	0.15	0.7	9	4.0	50
BSE076Q004	NQR4.0	3.9	0.05	1.0	10	4.0	50
BSE076Q005	NQR4.0	3.9	0.1	1.0	10	4.0	50
BSE076Q006	NQR4.0	3.9	0.2	1.0	10	4.0	50
BSE076Q007	NQR4.0	3.9	0.2	1.0	15	4.0	50
BSE076Q008	NQR5.0	4.9	0.05	1.2	15	5.0	50
BSE076Q009	NQR5.0	4.9	0.1	1.2	15	5.0	50
BSE076Q010	NQR5.0	4.9	0.2	1.2	15	5.0	50
BSE076Q011	NQR5.0	4.9	0.2	1.2	20	5.0	50
BSE076Q012	NQR6.0	5.9	0.05	1.6	15	6.0	50
BSE076Q013	NQR6.0	5.9	0.1	1.6	15	6.0	50
BSE076Q014	NQR6.0	5.9	0.2	1.6	15	6.0	50
BSE076Q015	NQR6.0	5.9	0.2	1.6	22	6.0	50
BSE076Q016	NQR8.0	7.9	0.1	2.1	25	8.0	60
BSE076Q017	NQR8.0	7.9	0.2	2.1	25	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N					S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy	
			~48HRC	~55HRC	~60HRC	~65HRC									
								⊙	⊙	⊙	○	○	⊙	⊙	



UNIT=MM

Item Code	Model	d1	R	Q	L1	D	L
BSE077Q001	NQR3.0	2.9	0.05	0.7	9	4.0	50
BSE077Q002	NQR3.0	2.9	0.1	0.7	9	4.0	50
BSE077Q003	NQR3.0	2.9	0.15	0.7	9	4.0	50
BSE077Q004	NQR4.0	3.9	0.05	1.0	10	4.0	50
BSE077Q005	NQR4.0	3.9	0.1	1.0	10	4.0	50
BSE077Q006	NQR4.0	3.9	0.2	1.0	10	4.0	50
BSE077Q007	NQR4.0	3.9	0.2	1.0	15	4.0	50
BSE077Q008	NQR5.0	4.9	0.05	1.2	15	5.0	50
BSE077Q009	NQR5.0	4.9	0.1	1.2	15	5.0	50
BSE077Q010	NQR5.0	4.9	0.2	1.2	15	5.0	50
BSE077Q011	NQR5.0	4.9	0.2	1.2	20	5.0	50
BSE077Q012	NQR6.0	5.9	0.05	1.6	15	6.0	50
BSE077Q013	NQR6.0	5.9	0.1	1.6	15	6.0	50
BSE077Q014	NQR6.0	5.9	0.2	1.6	15	6.0	50
BSE077Q015	NQR6.0	5.9	0.2	1.6	22	6.0	50
BSE077Q016	NQR8.0	7.9	0.1	2.1	25	8.0	60
BSE077Q017	NQR8.0	7.9	0.2	2.1	25	8.0	60

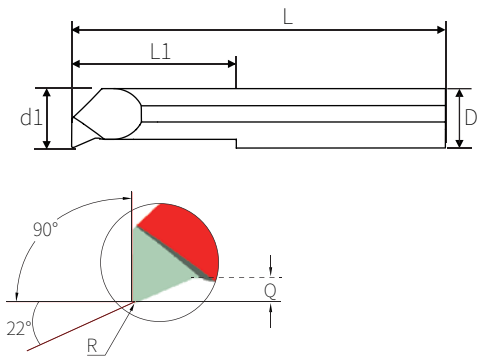
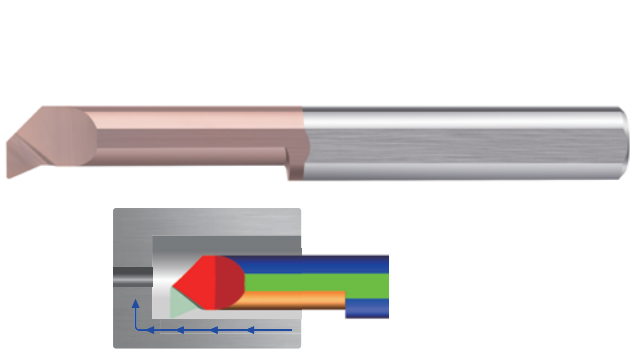
NUR Tungsten Steel 90° Mini Copy Boring Tool

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
⊙	⊙	○	○				○	⊙		⊙				○
			~48HRC	~55HRC	~60HRC	~65HRC								



UNIT=MM

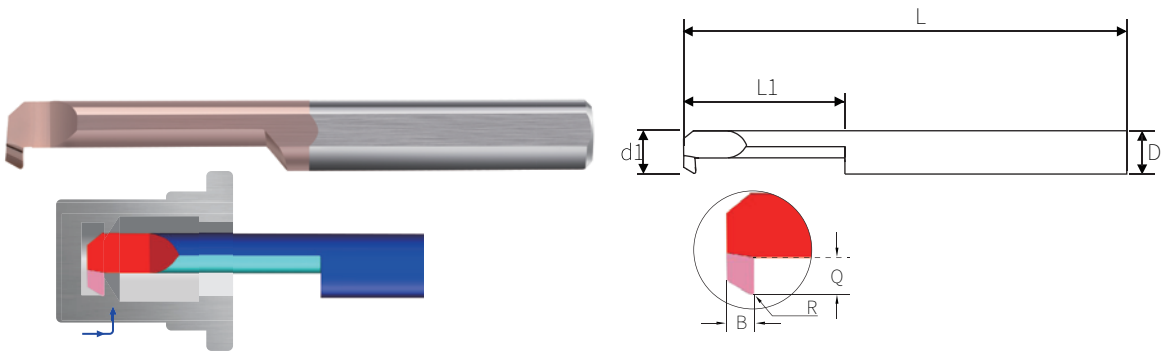
Item Code	Model	d1	R	Q	L1	D	L
NUR062U001	NUR3.0	2.8	0.1	0.5	10	4.0	50
NUR062U002	NUR3.0	2.8	0.1	0.5	15	4.0	50
NUR062U003	NUR4.0	3.9	0.1	0.6	10	4.0	50
NUR062U004	NUR4.0	3.9	0.1	0.6	15	4.0	50
NUR062U005	NUR5.0	4.9	0.15	0.8	15	5.0	50
NUR062U006	NUR5.0	4.9	0.15	0.8	22	5.0	50
NUR062U007	NUR6.0	5.9	0.2	1.0	15	6.0	50
NUR062U008	NUR6.0	5.9	0.2	1.0	22	6.0	50
NUR062U009	NUR8.0	7.9	0.2	1.2	22	8.0	60

Features

- Full grinding and one-time forming, precise arc, polishing and passivation, accurate positioning surface, bright finish, and high wear resistance

◎ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
◎	◎	○	○				○	◎		◎				○



UNIT=MM

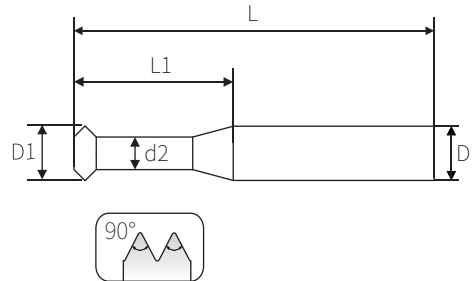
Item Code	Model	d1	R	B	Q	L1	D	L
NXR063X001	NXR3.0	2.8	0.1	1.3	0.5	10	4.0	50
NXR063X002	NXR4.0	3.9	0.15	1.3	0.8	10	4.0	50
NXR063X003	NXR4.0	3.9	0.15	1.3	0.8	15	4.0	50
NXR063X004	NXR5.0	4.9	0.2	1.5	1.0	15	5.0	50
NXR063X005	NXR5.0	4.9	0.2	1.5	1.0	22	5.0	50
NXR063X006	NXR6.0	5.9	0.2	1.5	1.8	15	6.0	50
NXR063X007	NXR6.0	5.9	0.2	1.5	1.8	22	6.0	50

Features

- Suitable for machining workpieces that require reverse chamfering, chamfering can be carried out without flipping the surface, This not only saves time but also ensures the concentricity of the workpiece

◎ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
◎	◎	○	○				◎	◎	○	○	○	○		◎



UNIT=MM

Item Code	d1	Chamfer Angle	d2	L1	D	L	F
BSE020C001	1.96	90°	1.0	8	4.0	50	3
BSE020C002	2.4	90°	1.4	10	4.0	50	3
BSE020C003	3.0	90°	1.8	15	4.0	50	3
BSE020C004	4.0	90°	2.4	16	4.0	50	3
BSE020C005	4.5	90°	2.3	20	6.0	50	4
BSE020C006	5.0	90°	2.8	20	6.0	50	4
BSE020C007	6.0	90°	3.0	24	6.0	50	4
BSE020C008	8.0	90°	4.8	28	8.0	60	4
BSE020C009	10	90°	6.4	35	10	75	4
BSE020C010	12	90°	7.0	50	12	100	4

Tungsten Steel Taper End Mill

Features

- Collaborate with American and British taper pipe threads to process taper thread bottom holes, resulting in higher thread accuracy

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	○	○				⊙	⊙	⊙	⊙				○



UNIT=MM

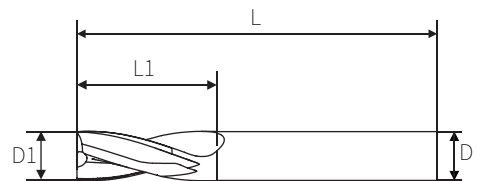
Item Code	Model	d1	L1	D	L	F
BSE022F001	NPT 1/16" -1/8" NPTF 1/16" -1/8" BSPT 1/16" -1/8"	5.2	12	6	50	4
BSE022F002	NPT 1/4" -1" NPTF 1/4" -1" BSPT 1/4" -1"	8.5	24	10	75	4
BSE022F003	NPT 1/4" -3" NPTF 1/4" -3" BSPT 1/4" -3"	10	32	12	75	4

Features

- The 180° flat bottom design of the drill tip is suitable for drilling countersunk holes, inclined surfaces, and curved surfaces, which is not prone to deviation and distortion, improves processing stability, low helix and low rake angle design, high smoothness, sharp cutting without burrs, and tolerant of chip removal grooves

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
⊙	○	○					⊙		○	○	○	○		



UNIT=MM

0.5-8.0mm Each 0.05mm Specification 8.1-13mm Each 0.1mm Specification 13.5-20mm Each 0.5mm Specification

Item Code	d1	L1	D	L
BSE037D001	0.5-1.0	4.0	3.0	50
BSE037D002	1.05-1.5	6.0	3.0	50
BSE037D003	1.55-1.95	10	3.0	50
BSE037D004	2-2.95	14	4.0	50
BSE037D005	3-4	17	4.0	50
BSE037D006	4.05-5	23	6.0	65
BSE037D007	5.05-6	27	6.0	65
BSE037D008	6.05-7	32	8.0	75
BSE037D009	7.05-8	36	8.0	75
BSE037D010	8.1-9	41	10	85
BSE037D011	9.1-10	45	10	85
BSE037D012	10.1-11	50	12	95
BSE037D013	11.1-12	54	12	95
BSE037D014	12.1-12.5	57	14	100
BSE037D015	12.6-13	59	14	100
BSE037D016	13.5	61	14	105
BSE037D017	14	63	14	105
BSE037D018	14.5	65	16	110
BSE037D019	15	68	16	110
BSE037D020	15.5	70	16	120
BSE037D021	16	72	16	120
BSE037D022	16.5	75	16	125
BSE037D023	17	77	16	125
BSE037D024	17.5	79	16	130
BSE037D025	18	81	16	130
BSE037D026	18.5	84	16	135
BSE037D027	19	86	16	135
BSE037D028	19.5	88	16	145
BSE037D029	20	90	20	145

Features

- The 180° flat bottom design of the drill tip is suitable for drilling countersunk holes, inclined surfaces, and curved surfaces, which is not prone to deviation and distortion, improves processing stability, low helix and low rake angle design, high smoothness, sharp cutting without burrs, and tolerant of chip removal grooves

◎ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
									◎	◎	◎	◎		



UNIT=MM

0.5-8.0mm Each 0.05mm Specification 8.1-13mm Each 0.1mm Specification 13.5-20mm Each 0.5mm Specification

Item Code	d1	L1	D	L
BSE077D001	0.5-1.0	4.0	3.0	50
BSE077D002	1.05-1.5	6.0	3.0	50
BSE077D003	1.55-1.95	10	3.0	50
BSE077D004	2-2.95	14	4.0	50
BSE077D005	3-4	17	4.0	50
BSE077D006	4.05-5	23	6.0	65
BSE077D007	5.05-6	27	6.0	65
BSE077D008	6.05-7	32	8.0	75
BSE077D009	7.05-8	36	8.0	75
BSE077D010	8.1-9	41	10	85
BSE077D011	9.1-10	45	10	85
BSE077D012	10.1-11	50	12	95
BSE077D013	11.1-12	54	12	95
BSE077D014	12.1-12.5	57	14	100
BSE077D015	12.6-13	59	14	100
BSE077D016	13.5	61	14	105
BSE077D017	14	63	14	105
BSE077D018	14.5	65	16	110
BSE077D019	15	68	16	110
BSE077D020	15.5	70	16	120
BSE077D021	16	72	16	120
BSE077D022	16.5	75	16	125
BSE077D023	17	77	16	125
BSE077D024	17.5	79	16	130
BSE077D025	18	81	16	130
BSE077D026	18.5	84	16	135
BSE077D027	19	86	16	135
BSE077D028	19.5	88	16	145
BSE077D029	20	90	20	145

Features

- Tungsten steel drill bits are coated with Swiss HE coating, and each drill bit has undergone edge C-angle passivation treatment, which fully reduces drilling resistance while resisting collapse. The unique transverse blade design makes cutting smoother, thus achieving excellent drilling performance

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
~48HRC	~55HRC	~60HRC	~65HRC											
⊙	⊙	⊙	⊙	⊙	⊙		⊙	○					○	○



UNIT=MM

1-6mm Each 0.05mm Specification 6.1-12mm Each 0.1mm Specification 12.5-16 Each 0.5mm Specification

Item Code	d1	L1	D	L
BSE066D001	1-1.45	8.0	3.0	50
BSE066D002	1.5-1.95	10	3.0	50
BSE066D003	2-2.95	14	4.0	65
BSE066D004	3-3.75	20	4.0	65
BSE066D005	3.8-4	24	4.0	65
BSE066D006	4.05-4.7	24	6.0	65
BSE066D007	4.75-6	28	6.0	65
BSE066D008	6.1-7	34	8.0	80
BSE066D009	7.1-8	41	8.0	80
BSE066D010	8.1-10	47	10	90
BSE066D011	10.1-12	55	12	100
BSE066D012	12.5-14	60	14	110
BSE066D013	14.5-16	65	16	115

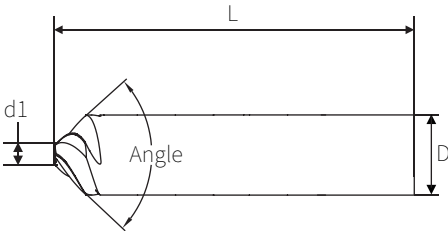
Spiral Groove Chamfering Tool

Features

- Using a new spiral geometry design, it reduces milling resistance, increases chip removal, and improves processing efficiency. The cutting edge design is 3-8 times longer than straight flute blades, resulting in superior surface finish. It can also process high-hardness materials, regardless of the hardness of the material being processed.

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
⊙	⊙	⊙	⊙	○			⊙	⊙	⊙	⊙	⊙	⊙	○	⊙



UNIT=MM

Item Code	d1	Angle	D	L	F
BSE038C001	0.5	90°	4.0	50	2
BSE038C002	2.0	90°	4.0	50	4
BSE038C003	0.5	90°	6.0	50	2
BSE038C004	2.0	90°	6.0	50	4
BSE038C027	1.0	90°	8.0	60	2
BSE038C005	2.0	90°	8.0	60	4
BSE038C028	1.0	90°	10	75	2
BSE038C006	2.5	90°	10	75	4
BSE038C029	1.0	90°	12	75	2
BSE038C007	3.0	90°	12	75	4
BSE038C008	3.0	90°	16	75	4
BSE038C009	0.5	60°	4.0	50	2
BSE038C010	2.0	60°	4.0	50	4
BSE038C011	2.0	60°	6.0	50	4
BSE038C012	2.0	60°	8.0	60	4
BSE038C013	2.5	60°	10	75	4
BSE038C014	3.0	60°	12	75	4
BSE038C016	2.0	120°	4.0	50	4
BSE038C017	2.0	120°	6.0	50	4
BSE038C018	2.0	120°	8.0	60	4
BSE038C019	2.0	120°	10	75	4
BSE038C020	3.0	120°	12	75	4
BSE038C021	0.5	30°	4.0	50	2
BSE038C022	2.0	30°	4.0	50	4
BSE038C023	2.0	30°	6.0	50	4
BSE038C024	2.0	30°	8.0	60	4
BSE038C025	2.5	30°	10	75	4
BSE038C026	3.0	30°	12	75	4

Tungsten Steel Right-hand Flat Drill

Features

- Super smooth grinding and mirror polishing. The tool accuracy reaches 0.003mm, which can replace reamer and boring tool for finishing, and the finish can reach Ra0.4.

⊙ = Best ○ = Good

P			H				K	M	N				S	
Carbon Steel	Alloy Steel	Prehardened Steel	Hardened Steel				Cast Iron	Stainless Steels	Aluminium Alloys	Copper Alloys	Plastic Cement	Acrylic	High-Temperature Alloy	Titanium alloy
			~48HRC	~55HRC	~60HRC	~65HRC								
									⊙	⊙	⊙	⊙		



One specification every 0.001mm

UNIT=MM

Item Code	Model	L1	D	L
BSE066D001	0.3-0.34	2.0	3.0	4.0
BSE066D002	0.35-0.39	2.5	3.0	4.0
BSE066D003	0.4-0.49	3.0	3.0	4.0
BSE066D004	0.5-0.69	3.5	3.0	4.0
BSE066D005	0.7-0.89	4.0	3.0	4.0
BSE066D006	0.9-1.19	4.5	3.0	4.0
BSE066D007	1.2-1.49	5.0	3.0	4.0
BSE066D008	1.5-1.99	6.0	3.0	4.0
BSE066D009	2.0-2.49	8.0	3.0	4.0
BSE066D010	2.5-3.0	12	3.0	4.0

Comparison Table For Drill Hole Diameter Of Thread Milling Cutter

Metric fine thread			
Model	Diameter	Grade 2 teeth drilling diameter	
		Maximum	Smallest
M1.0×0.2	0.8	0.821	0.783
M1.1×0.2	0.9	0.921	0.883
M1.2×0.2	1	1.021	0.983
M1.4×0.2	1.2	1.221	1.183
M1.6×0.2	1.4	1.421	1.383
M1.7×0.2	1.45	1.5	1.46
M1.8×0.2	1.6	1.621	1.583
M2.0×0.25	1.75	1.785	1.729
M2.2×0.25	1.95	1.985	1.929
M2.3×0.25	2.05	2.061	2.001
M2.5×0.35	2.2	2.221	2.121
M2.6×0.35	2.2	2.246	2.186
M3.0×0.35	2.7	2.721	2.621
M3.5×0.35	3.2	3.221	3.121
M4.0×0.5	3.5	3.599	3.499
M4.5×0.5	4	4.099	3.999
M5.0×0.5	4.5	4.599	4.499
M5.5×0.5	5	5.099	4.999
M6.0×0.75	5.3	5.378	5.188
M6.0×0.5	5.5	5.55	5.4
M7.0×0.75	6.3	6.378	6.188
M7.0×0.5	6.5	6.55	6.4
M8.0×1.0	7	7.153	6.917
M8.0×0.75	7.3	7.378	7.188
M8.0×0.5	7.5	7.52	7.4
M9.0×1.0	8	8.153	7.917
M9.0×0.75	8.3	8.378	8.188
M10×1.25	8.8	8.912	8.647
M10×1.0	9	9.153	8.917
M10×0.75	9.3	9.378	9.188
M10×0.5	9.5	9.52	9.4
M11×1.0	10	10.153	9.917
M11×0.75	10.3	10.378	10.188
M12×1.5	10.5	10.676	10.376
M12×1.25	10.8	10.912	10.647
M12×1.0	11	11.153	10.917
M12×0.5	11.5	11.52	11.4
M14×1.5	12.5	12.676	12.376
M14×1.0	13	13.153	12.917
M15×1.5	13.5	13.676	13.376
M15×1.0	14	14.153	13.917
M16×1.5	14.5	14.676	14.376
M16×1.0	15	15.153	14.917
M17×1.5	15.5	15.676	15.376
M17×1.0	16	16.153	15.917
M18×2.0	16	16.21	15.835
M18×1.5	16.5	16.676	16.376
M18×1.0	17	17.153	16.917
M20×2.0	18	18.21	17.835
M20×1.5	18.5	18.676	18.376
M20×1.0	19	19.153	18.917
M22×2.0	20	20.21	19.835
M22×1.5	20.5	20.676	20.376
M22×1.0	21	21.153	20.917
M24×2.0	22	22.21	21.835
M24×1.5	22.5	22.676	22.376
M24×1.0	23	23.153	22.917
M25×2.0	23	23.21	22.835
M25×1.5	23.5	23.676	23.376
M25×1.0	24	24.153	23.917
M26×1.5	24.5	24.676	24.376
M27×2.0	25	25.21	24.835
M27×1.5	25.5	25.676	25.376
M27×1.0	26	26.153	25.917
M28×2.0	26	26.21	25.835
M28×1.5	26.5	26.676	26.376
M28×1.0	27	27.153	26.917
M30×3.0	27	27.252	26.752
M30×2.0	28	28.21	27.835
M30×1.5	28.5	28.676	28.376
M30×1.0	29	29.153	28.917
M32×2.0	30	30.21	29.835
M32×1.5	30.5	30.676	30.376
M33×3.0	30	30.252	29.752
M33×2.0	31	31.21	30.835
M33×1.5	31.5	31.676	31.376
M35×1.5	33.5	33.676	33.376
M36×3.0	33	33.252	32.752
M36×2.0	34	34.21	33.835
M36×1.5	34.5	34.676	34.376

Inch PT pipe thread			
Model	Standard diameter		Standard length (inside diameter)
	When using an outer	When not using an outer	
PT 1/16 - 28	6.10	6.20	6.384
PT 1/8 - 28	8.10	8.20	8.388
PT 1/4 - 19	10.70	11.00	10.962
PT 3/8 - 19	14.20	14.50	14.448
PT 1/2 - 14	17.60	18.00	17.979
PT 3/4 - 14	23.00	23.50	23.378
PT 1 - 11	29.00	29.50	29.459
PT 1-1/4 - 11	37.50	38.00	37.976
PT 1-1/2 - 11	43.40	44.00	43.869
PT 2 - 11	54.90	55.50	55.412

Metric coarse thread			
Model	Diameter	Grade 2 teeth drilling diameter	
		Maximum	Smallest
M1.0×0.25	0.75	0.785	0.729
M1.1×0.25	0.85	0.885	0.829
M1.2×0.25	0.95	0.985	0.985
M1.4×0.3	1.1	1.142	1.075
M1.6×0.35	1.25	1.321	1.221
M1.7×0.35	1.35	1.421	1.321
M1.8×0.35	1.45	1.521	1.421
M2.0×0.4	1.6	1.679	1.567
M2.2×0.45	1.75	1.838	1.713
M2.3×0.4	1.9	1.979	1.867
M2.5×0.45	2.1	2.138	2.013
M2.6×0.45	2.2	2.238	2.113
M3.0×0.5	2.5	2.599	2.459
M3.0×0.6	2.4	2.44	2.28
M3.5×0.6	2.9	3.01	2.85
M4.0×0.7	3.3	3.422	3.242
M4.0×0.75	3.25	3.326	3.106
M4.5×0.75	3.8	3.878	3.688
M5.0×0.8	4.2	4.334	4.134
M5.0×0.9	4.1	4.17	3.93
M6.0×1.0	5	5.153	4.917
M7.0×1.0	6	6.153	5.917
M8.0×1.25	6.8	6.912	6.647
M9.0×1.25	7.8	7.912	7.647
M10×1.5	8.5	8.676	8.376
M11×1.5	9.5	9.676	9.376
M12×1.75	10.3	10.441	10.106
M14×2.0	12	12.21	11.835
M16×2.0	14	14.21	13.835
M18×2.5	15.5	15.744	15.294
M20×2.5	17.5	17.744	17.294
M22×2.5	19.5	19.744	19.294
M24×3.0	21	21.252	20.752
M27×3.0	24	24.252	23.752
M30×3.5	26.5	26.771	26.211

American coarse thread			
Model(UNC)	Diameter	Grade 2 teeth drilling diameter	
		Maximum	Smallest
NO 1-64(1.854)	1.55	1.582	1.425
NO 2-56(2.184)	1.80	1.871	1.695
NO 3-48(2.515)	2.10	2.146	1.941
NO 4-40(2.845)	2.30	2.385	2.157
NO 5-40(3.175)	2.60	2.697	2.487
NO 6-32(3.505)	2.80	2.895	2.642
NO 8-32(4.166)	3.40	3.53	3.302
NO 10-24(4.826)	3.90	3.962	3.683
NO 12-24(5.486)	4.50	4.597	4.344
1/4-20	5.10	5.257	4.979
5/16-18	6.60	6.731	6.401
3/8-16	8.00	8.153	7.798
7/16-14	9.40	9.55	9.144
1/2-13	10.80	11.023	10.592
9/16-12	12.20	12.446	11.989
5/8-11	13.60	13.868	13.386
3/4-10	16.50	16.840	16.307
7/8-9	19.50	19.761	19.177
1	22.20	22.606	21.971
1-1/8-7	25.00	25.349	24.638
1-1/4-7	28.20	28.524	27.813
1-3/8-6	30.80	31.115	30.353
1-1/2-6	34.00	34.290	33.528
1-3/4-5	39.50	39.827	38.964
2-4-1/2	45.20	45.593	44.679

American pipe thread			
Model	Drilling diameter		
	NPT		NPSC
	When using an outer	When not using an outer	
1/16 - 27	5.94	6.15	6.35
1/8 - 27	8.33	8.43	8.74
1/4 - 18	10.72	11.13	11.13
3/8 - 18	14.27	14.27	14.68
1/2 - 14	17.48	17.86	18.26
3/4 - 14	22.63	23.01	23.42
1 - 11.5	28.58	28.98	29.36
1-1/4 - 11.5	37.31	37.69	38.10
1-1/2 - 11.5	43.26	43.66	44.45
2 - 11.5	55.17	55.58	56.36

American special fine thread			
Model(UNEF)	Standard diameter	Grade 2 teeth drilling diameter	
		Maximum	Smallest
NO 12-32	4.70	4.826	4.623
1/4-32	5.60	5.690	5.486
5/16-32	7.10	7.264	7.087
3/8-32	8.70	8.865	8.661
7/16-28	10.20	10.338	10.135
1/2-28	11.80	11.938	11.709
9/16-24	13.20	13.386	13.132
5/8-24	14.80	14.986	14.732
3/4-20	17.80	17.958	17.678
7/8-20	21.00	21.133	20.853
1-20	24.00	24.308	24.028

American fine thread			
Model	Diameter	Grade 2 teeth drilling diameter	
		Maximum	Smallest
NO 0-80(1.524)	1.25	1.305	1.182
NO 1-72(1.854)	1.55	1.612	1.474
NO 2-64(2.184)	1.85	1.912	1.756
NO 3-56(2.515)	2.10	2.197	2.025
NO 4-48(2.845)	2.40	2.458	2.271
NO 5-44(3.175)	2.70	2.740	2.551
NO 6-40(3.505)	2.90	3.022	2.820
NO 8-36(4.166)	3.50	3.606	3.404
NO 10-32(4.826)	4.10	4.165	3.963
NO 12-28(5.486)	4.60	4.724	4.496
1/4-28	5.50	5.588	5.360
5/16-24	6.50	7.035	6.782
3/8-24	8.90	8.836	8.382
7/16-20	9.90	10.033	9.729
1/2-20	11.50	11.807	11.329
9/16-18	12.90	13.081	12.751
5/8-18	14.50	14.681	14.351
3/4-16	17.50	17.678	17.323
7/8-14	20.50	20.675	20.270
1-12	23.20	23.571	23.114
1-1/8-12	26.50	26.746	26.289
1-1/4-12	29.50	29.921	29.464
1-3/8-12	32.80	33.096	32.639
1-1/2-12	36.00	36.271	35.814

Inch Whitworth thread			
Model	Drilling diameter		
	Hardwood	Soft material	
W 1/8 - 40	2.65	2.6	
W 5/32 - 32	3.25	3.2	
W 3/16 - 24	3.75	3.7	
W 1/4 - 20	5.1	5	
W 5/16 - 18	6.6	6.5	
W 3/8 - 16	8	7.9	
W 7/16 - 14	9.4	9.3	
W 1/2 - 12	10.7	10.5	
W 9/16 - 12	12.3	12	
W 5/8 - 11	13.7	13.5	
W 3/4 - 10	16.7	16.5	
W 7/8 - 9	19.5	19.3	
W 1 - 8	22.4	22	
W 1-1/8 - 7	25	24.8	
W 1-1/4 - 7	28.3	28	

American pipe thread			
Model	Drilling diameter		
	NPTF		NPSF
	When using an outer	When not using an outer	
1/16 - 27	5.94	6.15	6.35
1/8 - 27	8.33	8.43	8.61
1/4 - 18	10.72	11.13	11.13
3/8 - 18	14.27	14.27	14.68
1/2 - 14	17.48	17.86	17.86
3/4 - 14	22.63	23.01	23.42
1 - 11.5	28.58	28.98	29.36
1-1/4 - 11.5	37.31	37.69	
1-1/2 - 11.5	43.26	43.66	
2 - 11.5	55.17	55.58	

Thread for inch G pipe			
Model	Standard diameter		
	Bottom hole	Upper limit	Lower limit
G 1/16 - 28	6.70	6.843	6.561
G 1/8 - 28	8.70	8.848	8.566
G 1/4 - 19	11.70	11.890	11.445
G 3/8 - 19	15.20	15.395	14.950
G 1/2 - 14	19.00	19.172	18.631
G 5/8 - 14	21.00	21.128	20.587
G 3/4 - 14	24.50	24.658	24.117
G 7/8 - 14	28.20	28.418	27.877
G 1 - 11	30.60	30.931	30.291
G1-1/8-11	35.20	35.579	34.939
G 1-1/4 - 11	39.20	39.592	38.952
G 1-1/2 - 11	45.00	45.485	44.845
G 1-3/4-11	51.00	51.428	50.788
G2 - 11	57.00	57.296	56.656